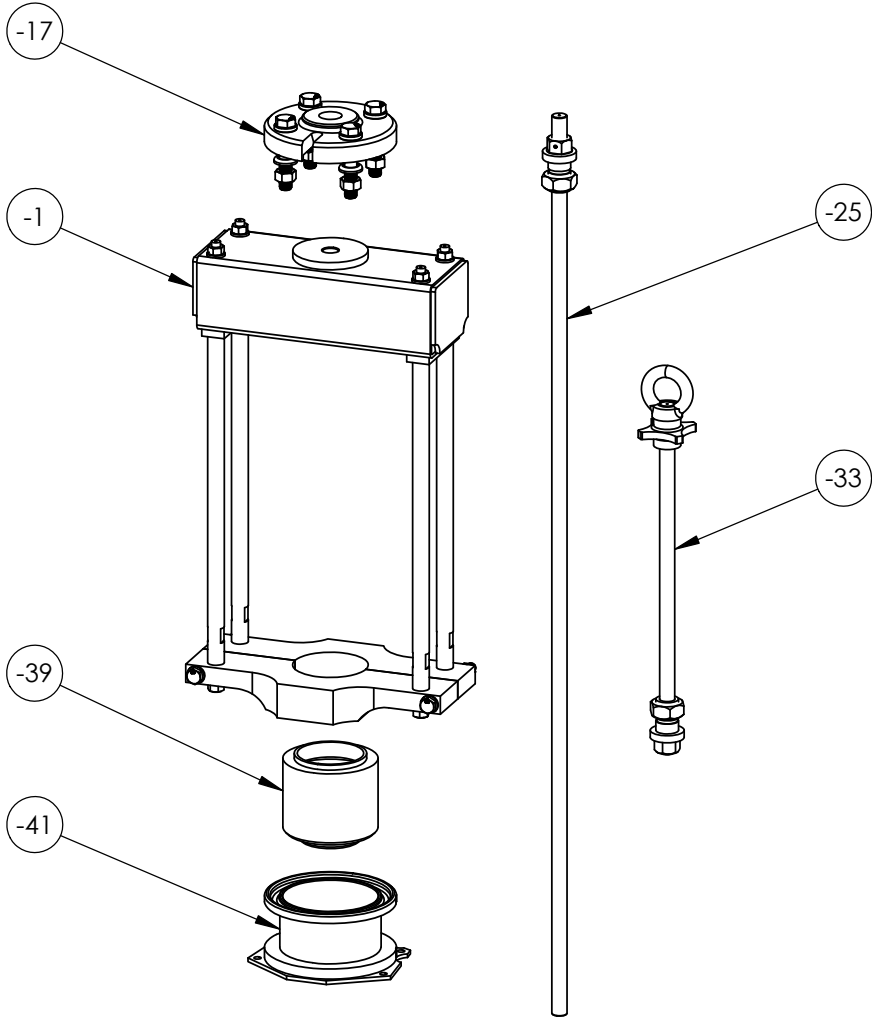


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	6/22/2016	DPD	JAG
B	-86	BOM: REPLACE -23 WITH -62 WASHER ; ADDED -9 DIMENSION; REMOVED REV. BLOCK FROM SHEET 2 THRU SHEET 22	1/22/2021	SAD	SAD



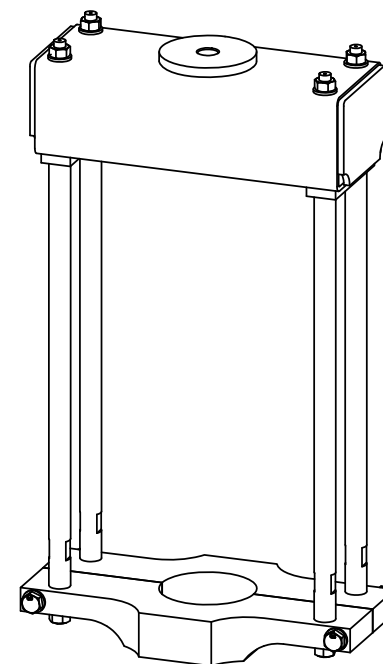
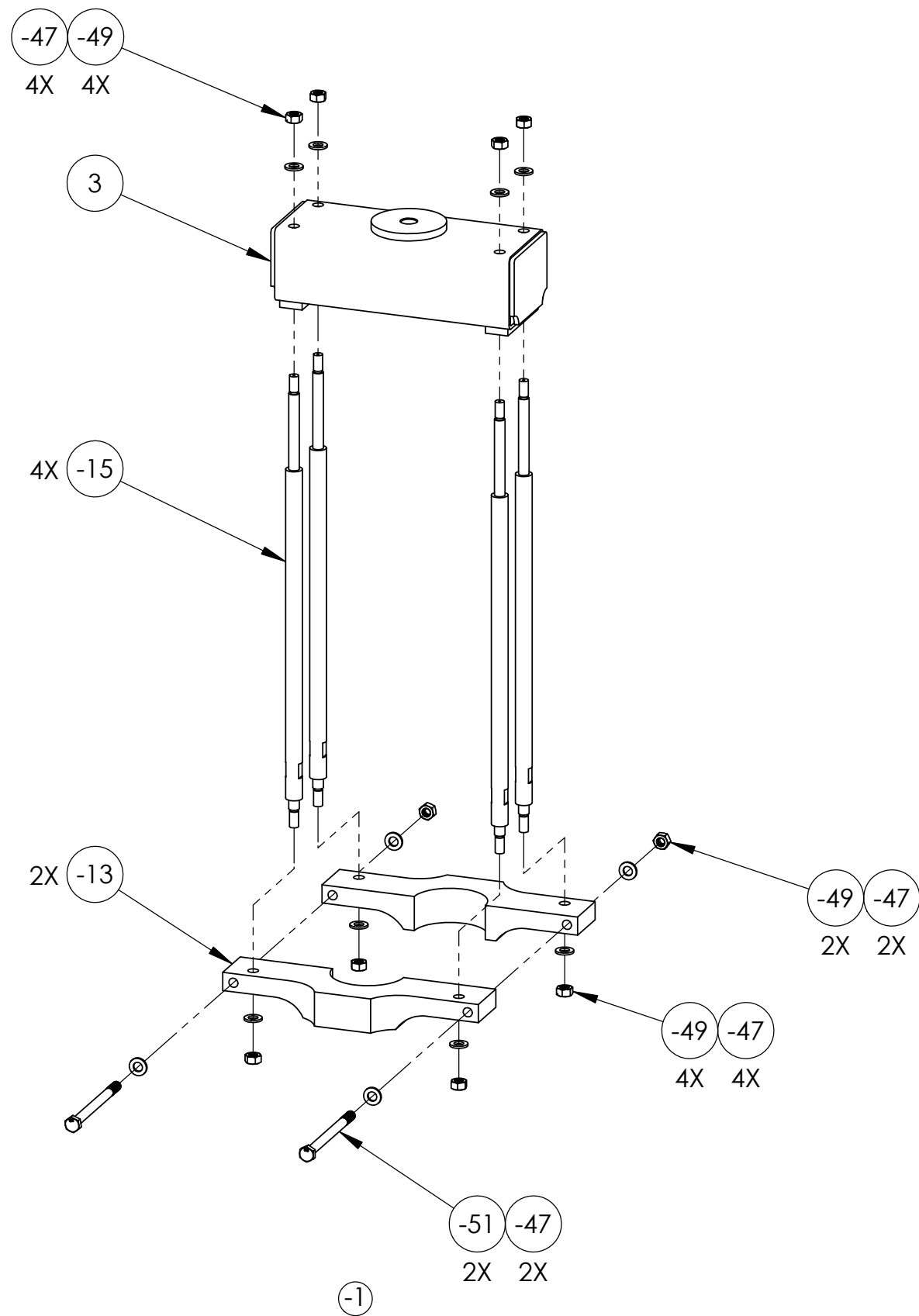
	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				X		-1	1	PULLER ASSEMBLY			2
			X	1		-3		PULLER WELDMENT			3
			1			-5		PULLER TUBE	A36/1018/1020 HR		4
			1			-7		PULLER BOSS	1018/1020 CR		5
			2			-9		PULLER PLATE	A36/1018/1020 HR		6
			2			-11		END CAP	A36/1018/1020 HR		7
				2		-13		PULLER HALF	1018/1020 CR		8
				4		-15		PULLER BOLT	4140/4142		9
		X				-17	1	PULLER CAP ASSEMBLY			10
		1				-19		PULLER CAP	4140/4142 Q & T		11
		4				-21		BUSHING	4140/4142 Q & T		12
	X					-25	1	LONG ROD ASSEMBLY			14
	1					-27		LONG ROD	O-1		15
1	1					-29		NUT	4140/4142 Q & T		16
1	1					-31		HEX NUT	4140/4142 Q & T		17
X						-33	1	SHORT ROD ASSEMBLY			18
1						-35		SHORT ROD	O-1		19
1						-37		LOBED NUT	4140/4142 Q & T		20
						-39	1	PULLER PISTON	4140/4142		21
						-41	1	PULLER CYLINDER	4140/4142		22
		4			B/O	-43		HEX HEAD CAP SCREW	STEEL	M16 X 2mm X 90mm, CLASS 10.9 (MCMaster-CARR #95327A785)	10
1					B/O	-45		ROUND EYE NUT	STEEL	M20 X 2.5mm, Ø40mm I.D. X Ø72mm O.D. X 71mm (MCMaster-CARR #3112T56)	18
					12	B/O	-47	WASHER	STEEL	M12 (MCMaster-CARR #91166A290)	2
					10	B/O	-49	HEX NUT	STEEL	M12 X 1.75mm (MCMaster-CARR #90591A181)	2
					2	B/O	-51	HEX HEAD CAP SCREW	STEEL	M12 X 1.75mm X 160mm (MCMaster-CARR #91280A752)	2
		4			B/O	-53		HEX NUT	STEEL	M16 X 2mm, CLASS 10 (MCMaster-CARR #92497A600)	10
	1				B/O	-55		SPRING PIN	S.S.	M4 X 30mm (MCMaster-CARR #91610A512)	13
						-61	1	SAFETY INFORMATION NOTICE	PAPER		
		4				-62		WASHER	17-4 PH		23
ASSY -33	ASSY -25	ASSY -17	ASSY -3	ASSY -1							
							4				



- NOTES:
1. REF. EUROCOPTER T/N: 117-12010W62.
2. PART OF KIT RBE117-12010W62.

TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D			REV B
MAT'L HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125°✓	
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: RF		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: FK		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: N/A		USED ON MODEL	
APPROVED: SAD SAD		EC145	
SCALE 1:10	DATE 2/22/2016	SHEET 1 OF 23	

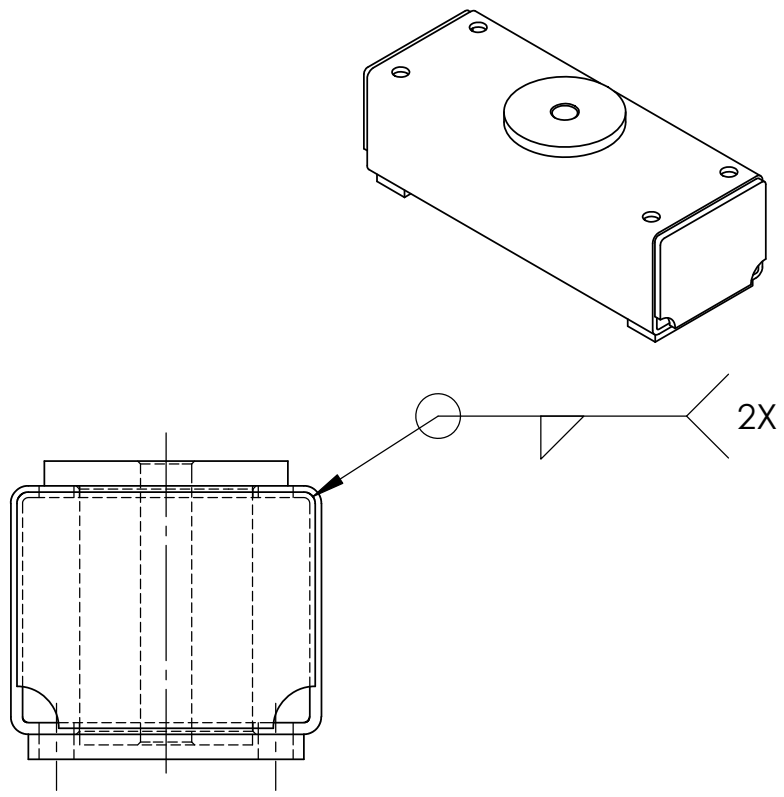
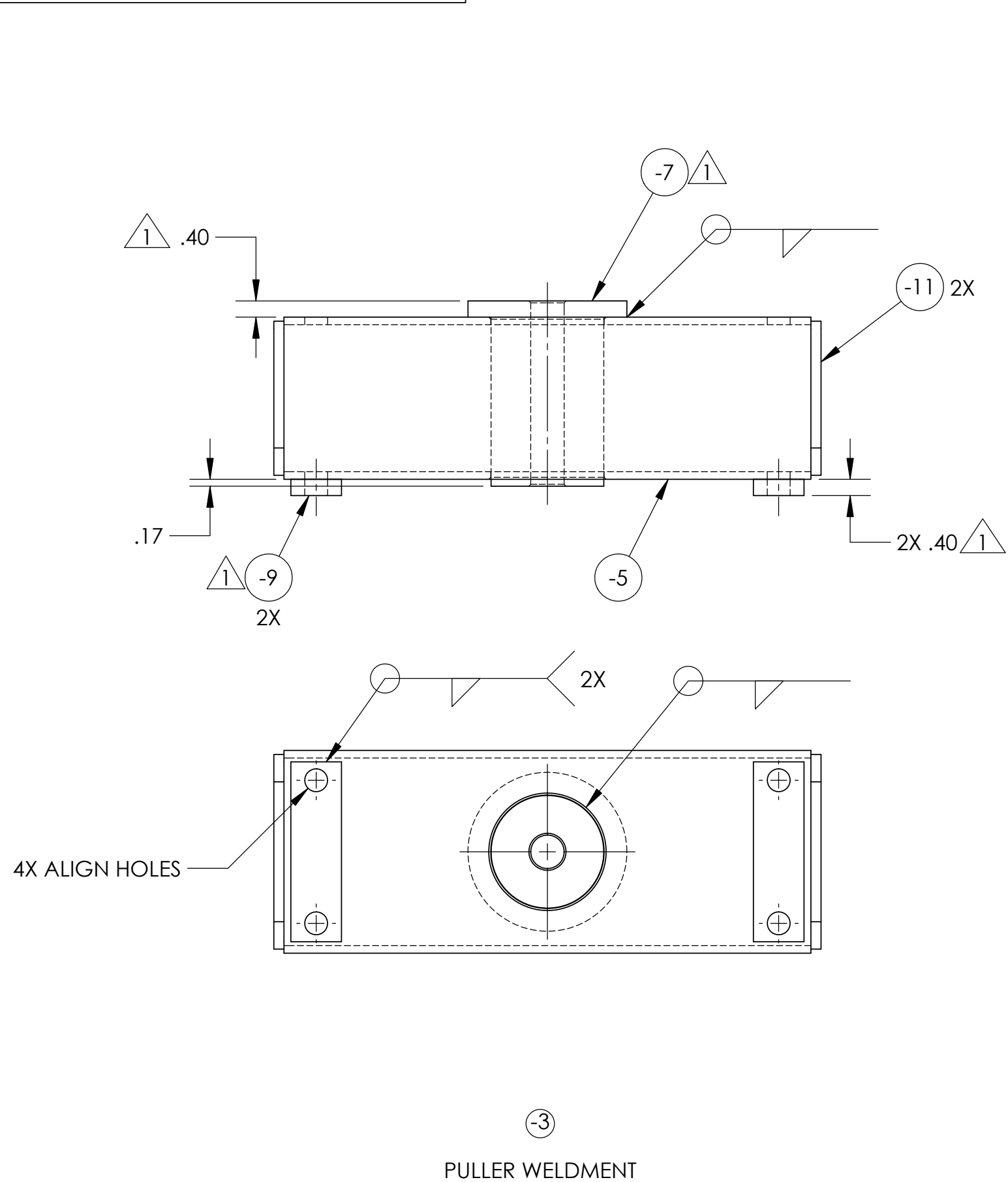
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QTY	Description
	PULLER WELDMENT
	PULLER HALF
	PULLER BOLT
2	WASHER
0	HEX NUT
	HEX HEAD CAP SCREW

TITLE MAST REPLACEMENT KIT		
DWG NO. RBE117-12010W62D-1		REV B
MAT'L HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RF		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: FK		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: N/A		USED ON MODEL
APPROVED: SAD		EC145
SCALE 1:10	DATE 2/22/2016	SHEET 2 OF 23

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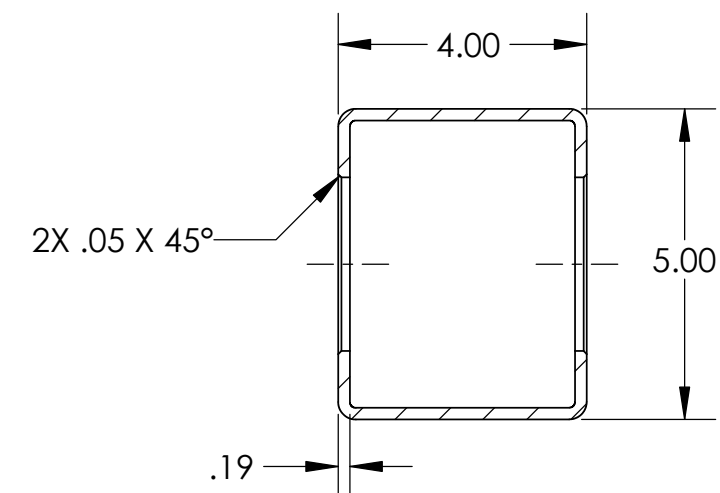
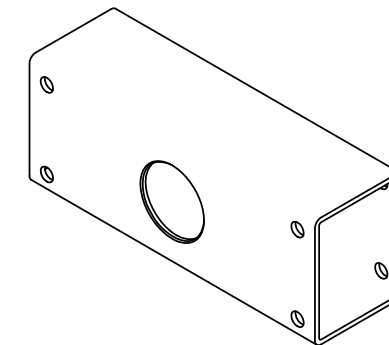
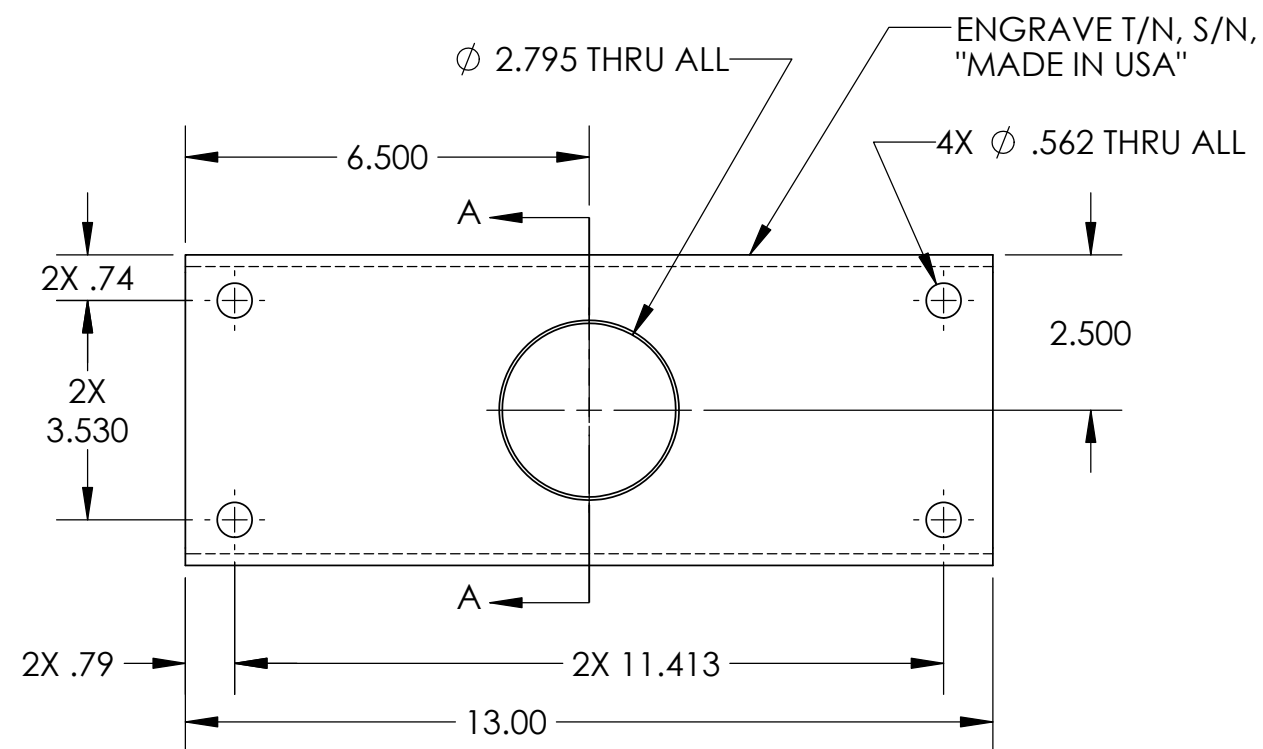


NOTE:

1 MACHINE AFTER WELDING.

TITLE MAST REPLACEMENT KIT		
DWG NO. RBE117-12010W62D-3		REV B
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	
HEAT TREAT		
FINISH BLACK OXIDE		
SPEC QMSI-6.2.2, B.O. REV D		
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
CHECKED: RF		
OPPS APPR: FK		
QA APPR: N/A		
APPROVED: SAD	USED ON MODEL EC145	
SCALE 1:4	DATE 2/22/2016	SHEET 3 OF 23

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SECTION A-A



TITLE

MAST REPLACEMENT KIT

DWG NO.	
---------	--

RBE117-12010W62D-5

REV
B

MAT'L	A36/1018/1020 HR
--------------	------------------

HEAT

HEAT	
TREAT	
FINISH	SEE -3

SPEC

DRAWN BY:

CHECKED:

OPPS APPR:

OA APPR:

QA APPR:

APPROVED:	SAD
-----------	-----

SCALE

1:4

	DATE
--	-------------

2/22/2016

SHEET 4 OF 23

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS $\pm 1/8$
ANGLES $\pm .5^\circ$
SURFACES = 125/ Δ

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY
AFTER PLATING

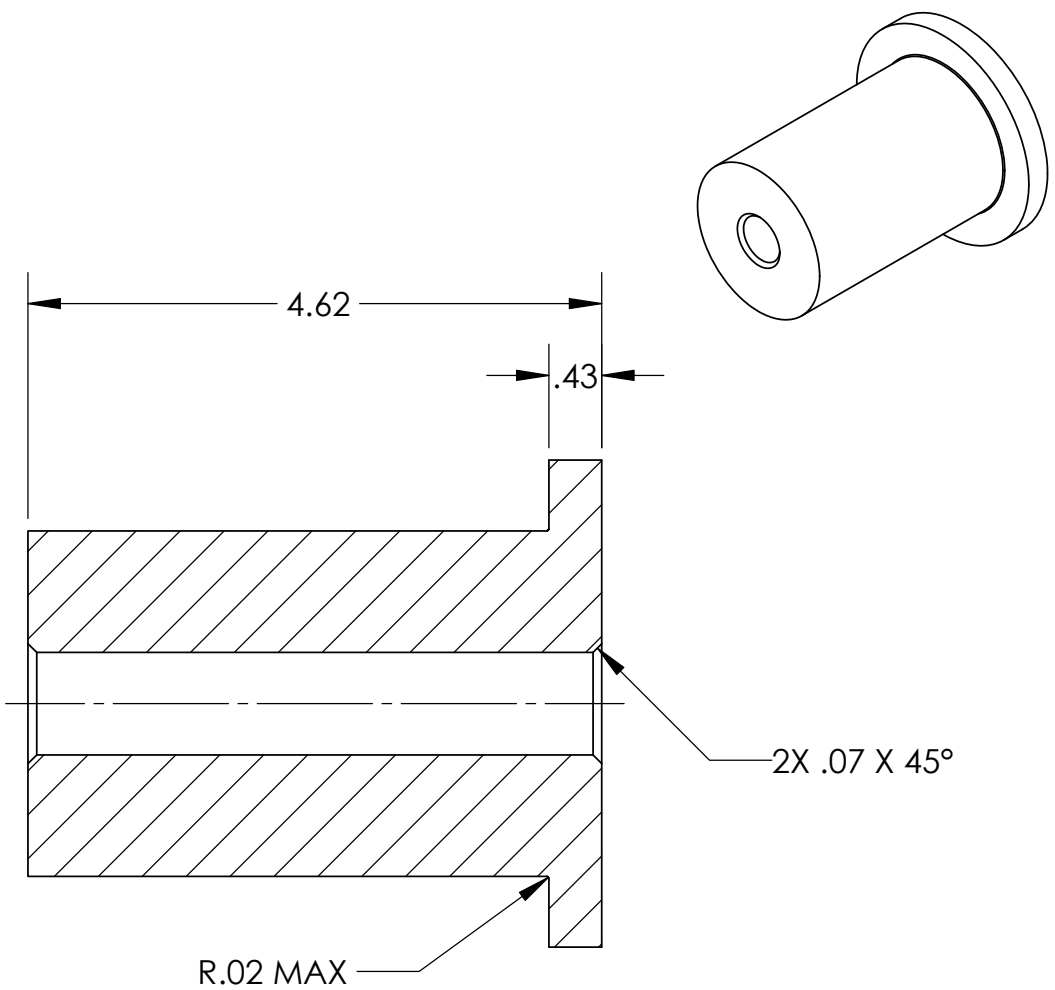
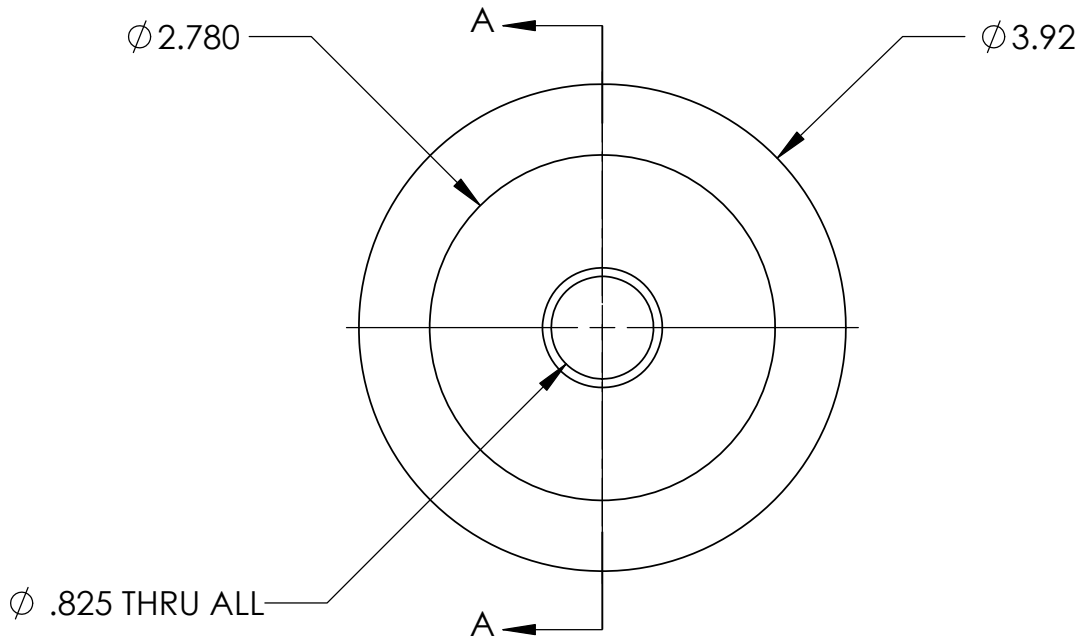
USED ON MODEL

EC145

(-5)


PULLER TUBE

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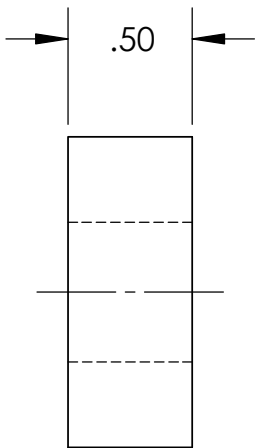
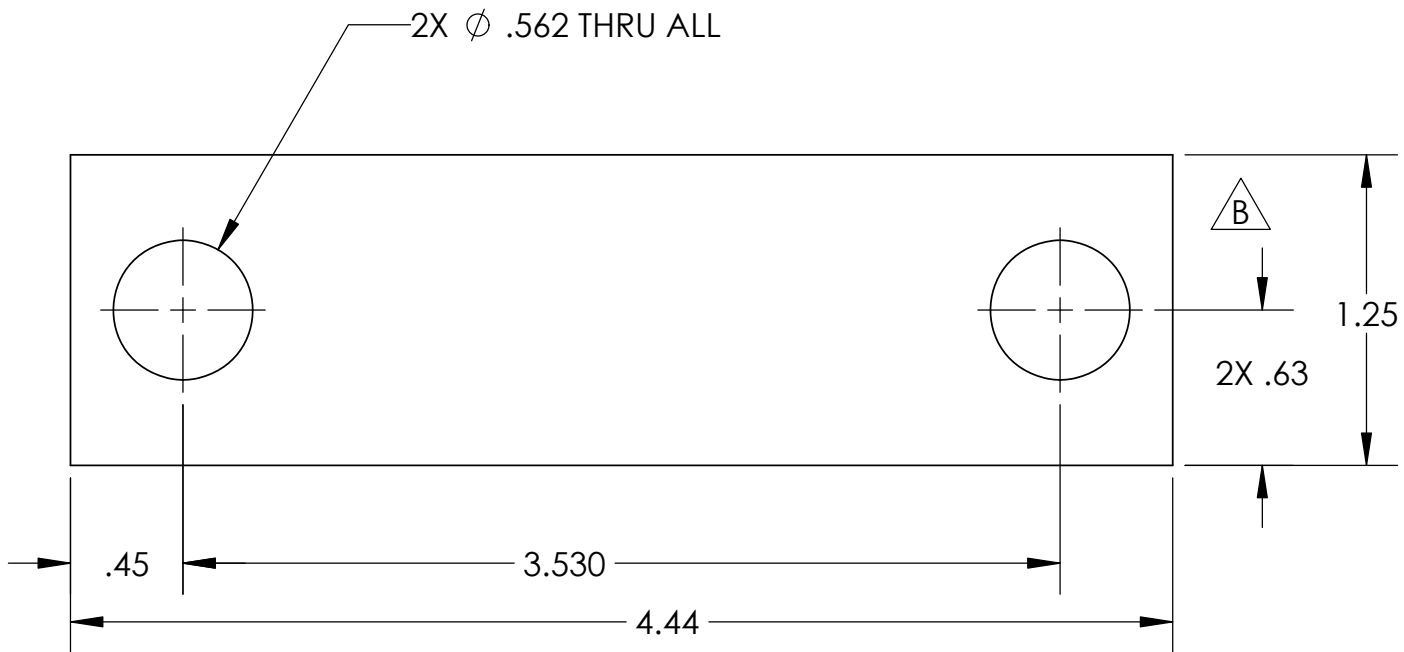
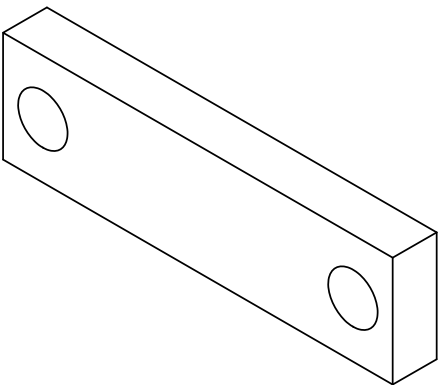


SECTION A-A

(-7)
PULLER BOSS


<div></div>			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-7			REV B
MAT'L 1018/1020 CR		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div><div><div>.XXX ± .005</div><div>FRACTIONS ± 1/8</div></div><div><div>.XX ± .01</div><div>ANGLES ± 5°</div></div><div><div>.X ± .1</div><div>SURFACES = 125/</div></div></div> <div>✓</div>	
HEAT TREAT			
FINISH SEE -3			
SPEC			
DRAWN BY:	DUERFELDT	<div>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</div> <div>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</div> <div>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div>	
CHECKED:	RF		
OPPS APPR:	FK		
QA APPR:	N/A		
APPROVED:	SAD	USED ON MODEL EC145	
SCALE	1:2	DATE	2/22/2016
		SHEET 5 OF 23	

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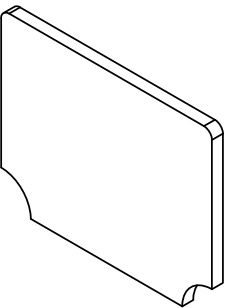
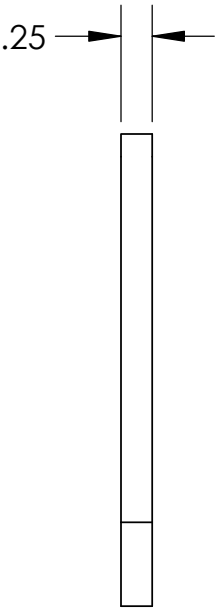
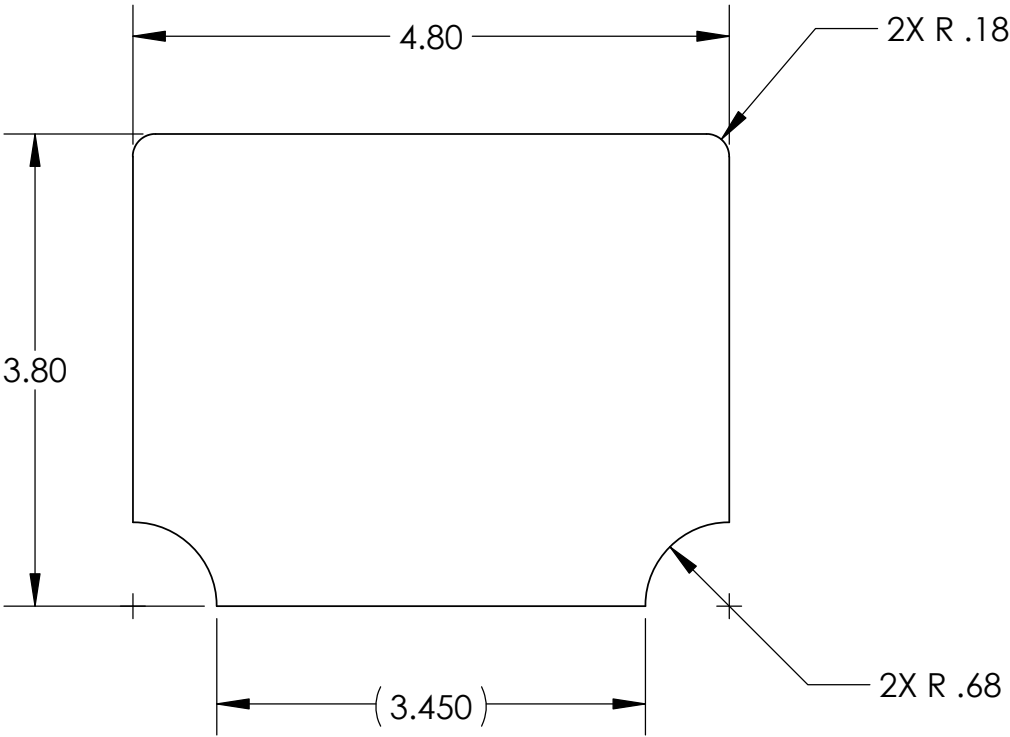


-9

PULLER PLATE


			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-9			REV B
MAT'L A36/1018/1020 HR		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div>.XXX ± .005 FRACTIONS ± 1/8</div> <div>.XX ± .01 ANGLES ±.5°</div> <div>.X ± .1 SURFACES = 125/✓</div> <div>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</div> <div>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</div> <div>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div>	
HEAT TREAT			
FINISH SEE -3			
SPEC			
DRAWN BY: DUERFELDT		<div>USED ON MODEL</div> <div>EC145</div>	
CHECKED: RF			
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD			
SCALE 1:1		DATE 2/22/2016	SHEET 6 OF 23

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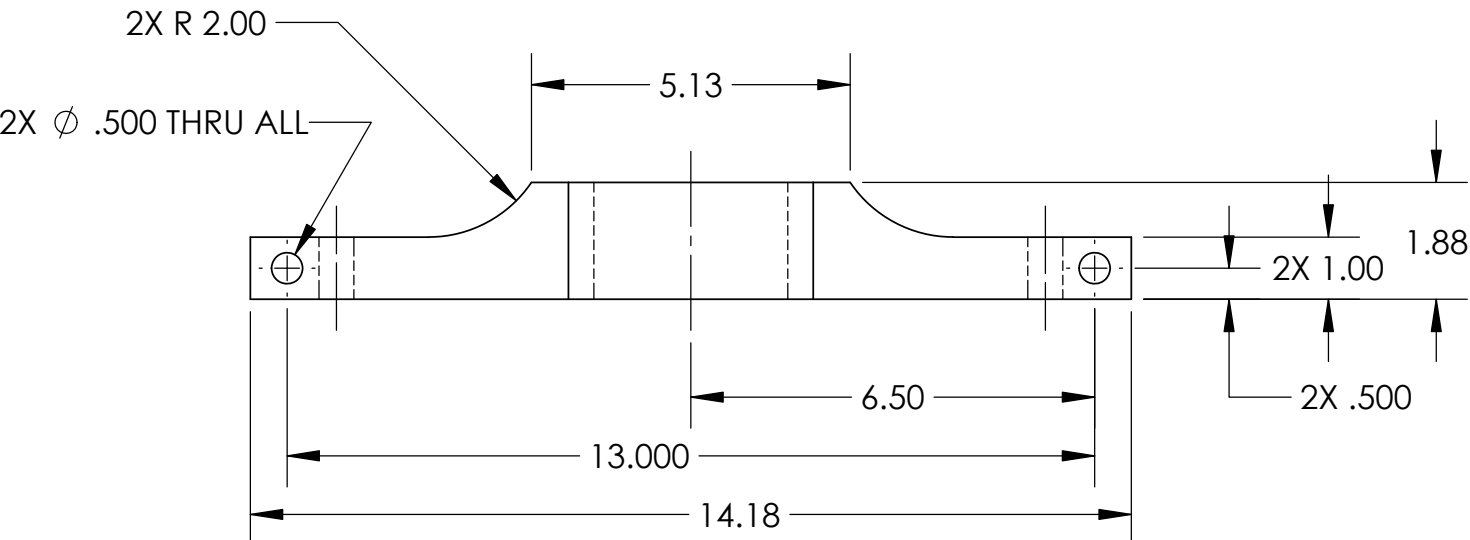
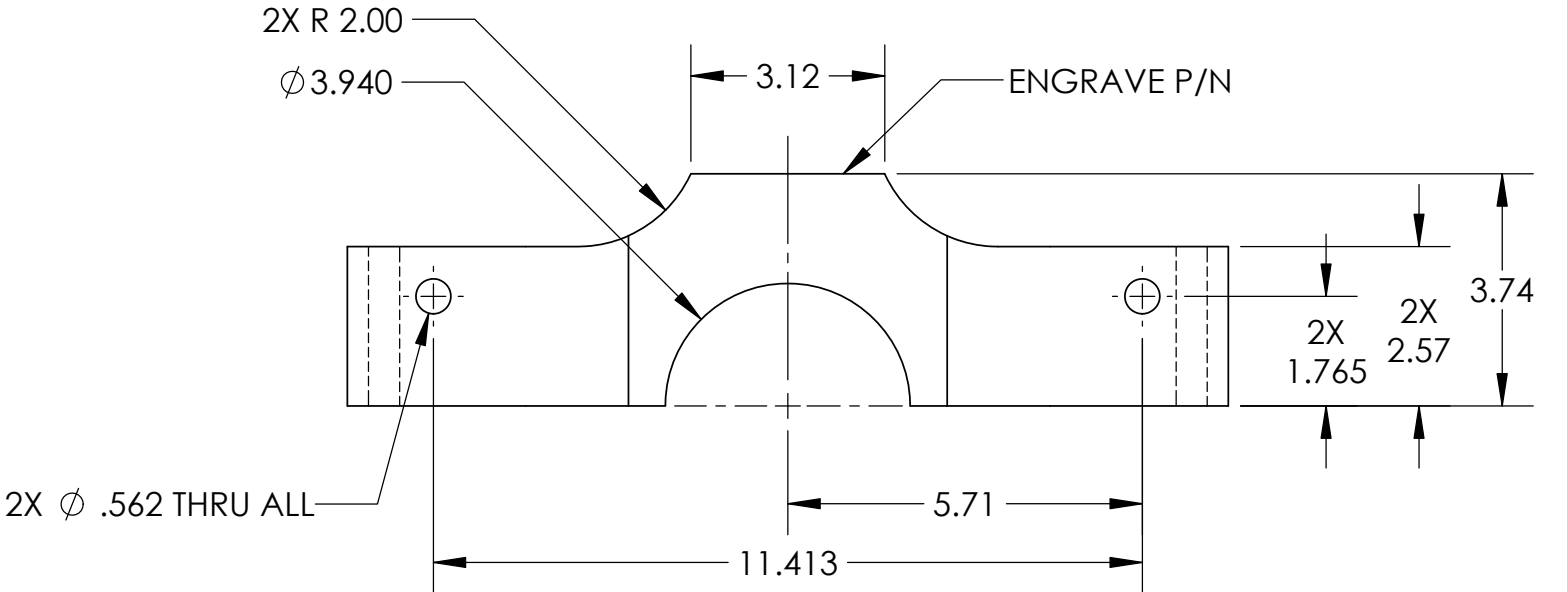
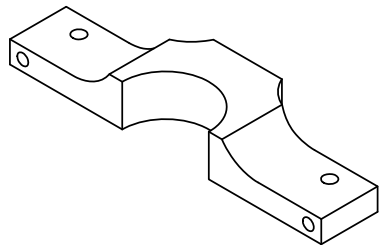


(-11)


END CAP

			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-11			REV B
MAT'L A36/1018/1020 HR		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div>.XXX ± .010 FRACTIONS ± 1/8</div> <div>.XX ± .03 ANGLES ±1°</div> <div>.X ± .1 SURFACES = 125/✓</div> <div>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</div> <div>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</div> <div>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div>	
HEAT TREAT			
FINISH SEE -3			
SPEC			
DRAWN BY: DUERFELDT		<div>USED ON MODEL</div> <div>EC145</div>	
CHECKED: RF			
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD			
SCALE 1:2		DATE 2/22/2016	SHEET 7 OF 23

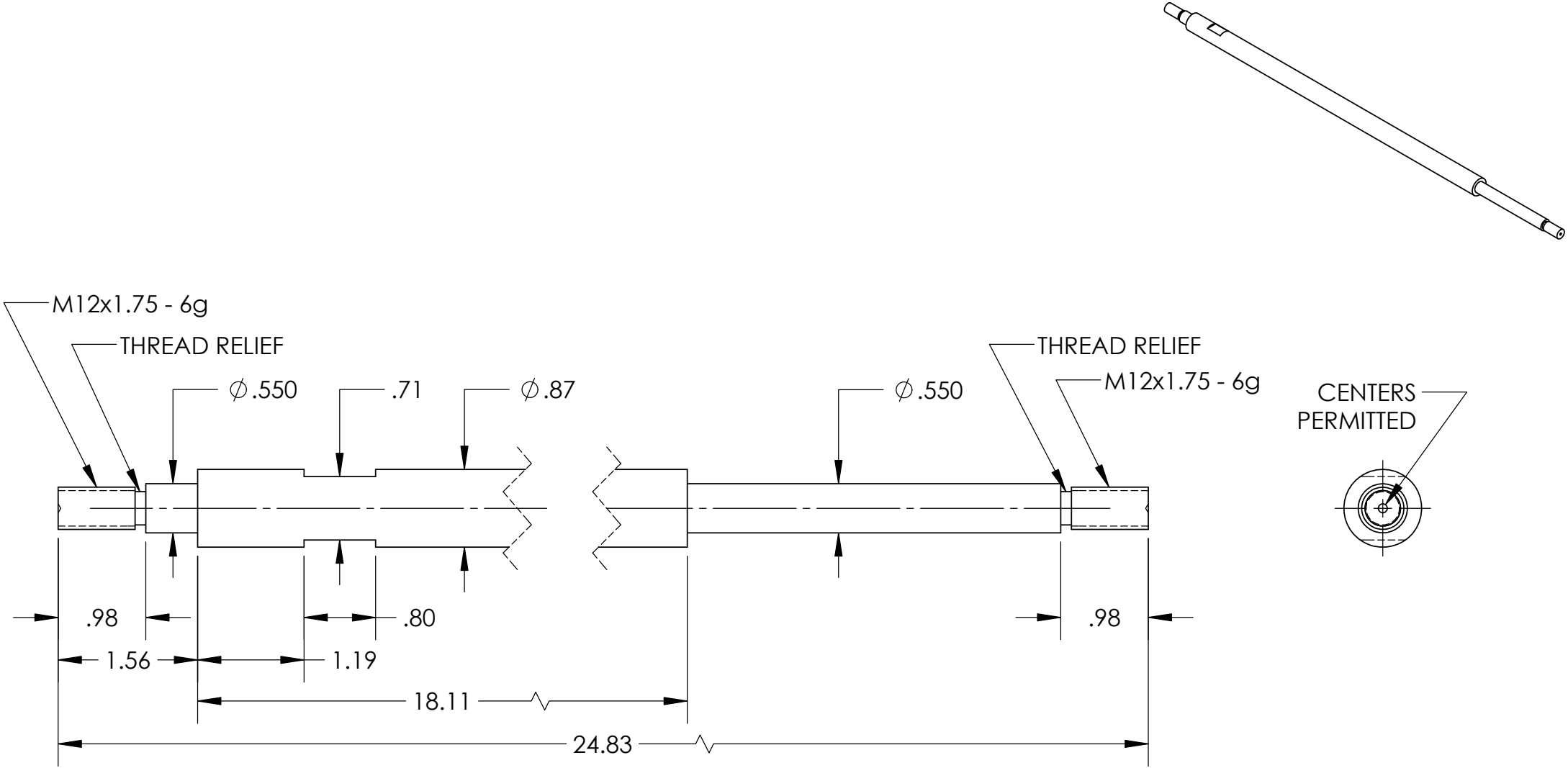
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(13)
PULLER HALF

			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-13			REV B
MAT'L 1018/1020 CR		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div><div>.XXX ± .005 FRACTIONS ± 1/8</div><div>.XX ± .01 ANGLES ±.5°</div><div>.X ± .1 SURFACES = 125/✓</div></div> <div>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</div> <div>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</div> <div>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div>	
HEAT TREAT			
FINISH BLACK OXIDE			
SPEC QMSI-6.2.2, B.O. REV D			
DRAWN BY: DUERFELDT		<div>USED ON MODEL</div> <div>EC145</div>	
CHECKED: RF			
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD			
SCALE 1:4		DATE 2/22/2016	SHEET 8 OF 23

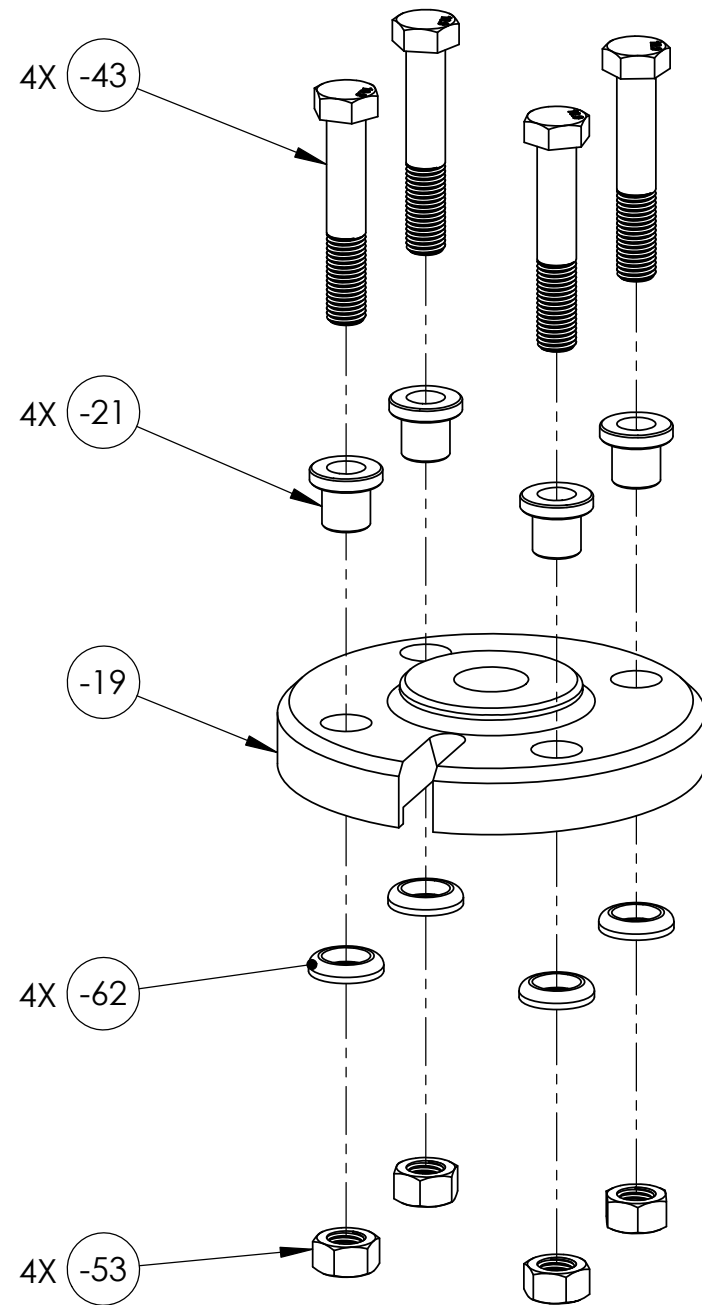
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(-15)
PULLER BOLT

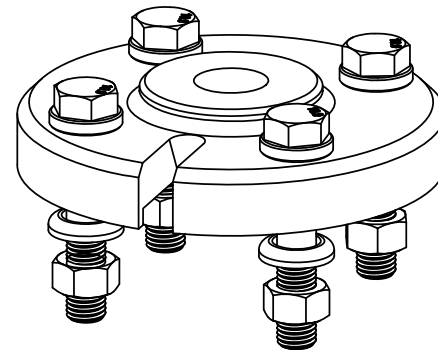
TITLE MAST REPLACEMENT KIT		
DWG NO. RBE117-12010W62D-15		REV B
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125/	
HEAT TREAT		
FINISH BLACK OXIDE		
SPEC QMSI-6.2.2, B.O. REV D		
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
CHECKED: RF		
OPPS APPR: FK		
QA APPR: N/A	USED ON MODEL	
APPROVED: SAD	EC145	
SCALE 1:2	DATE 2/22/2016	SHEET 9 OF 23

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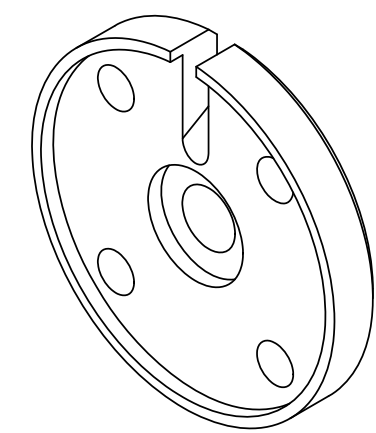
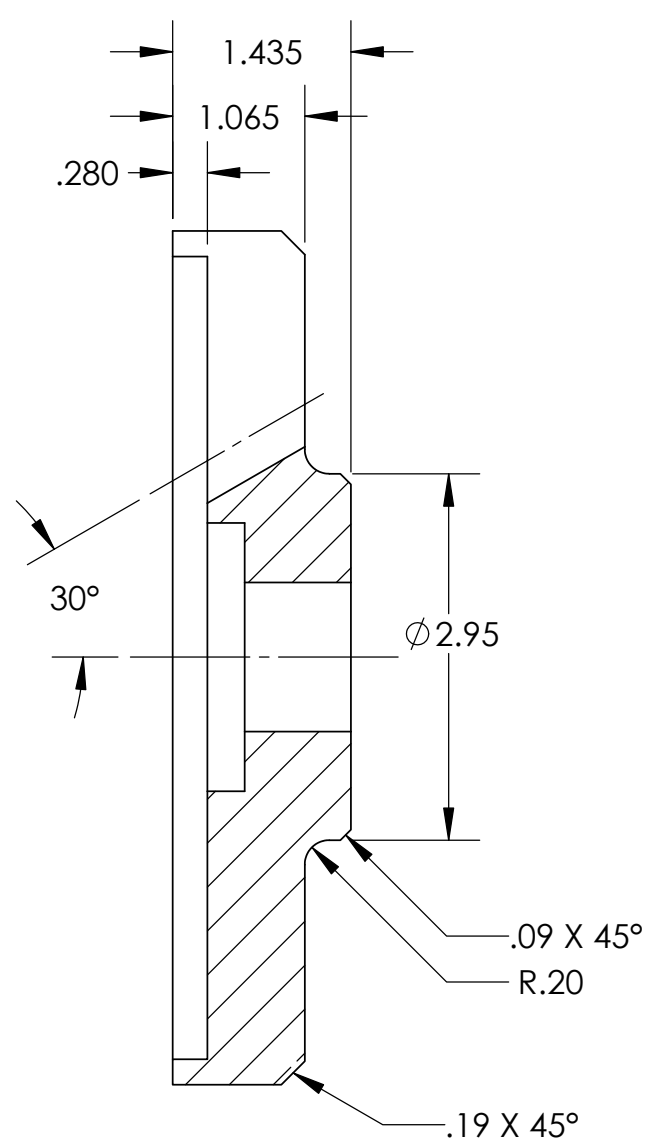
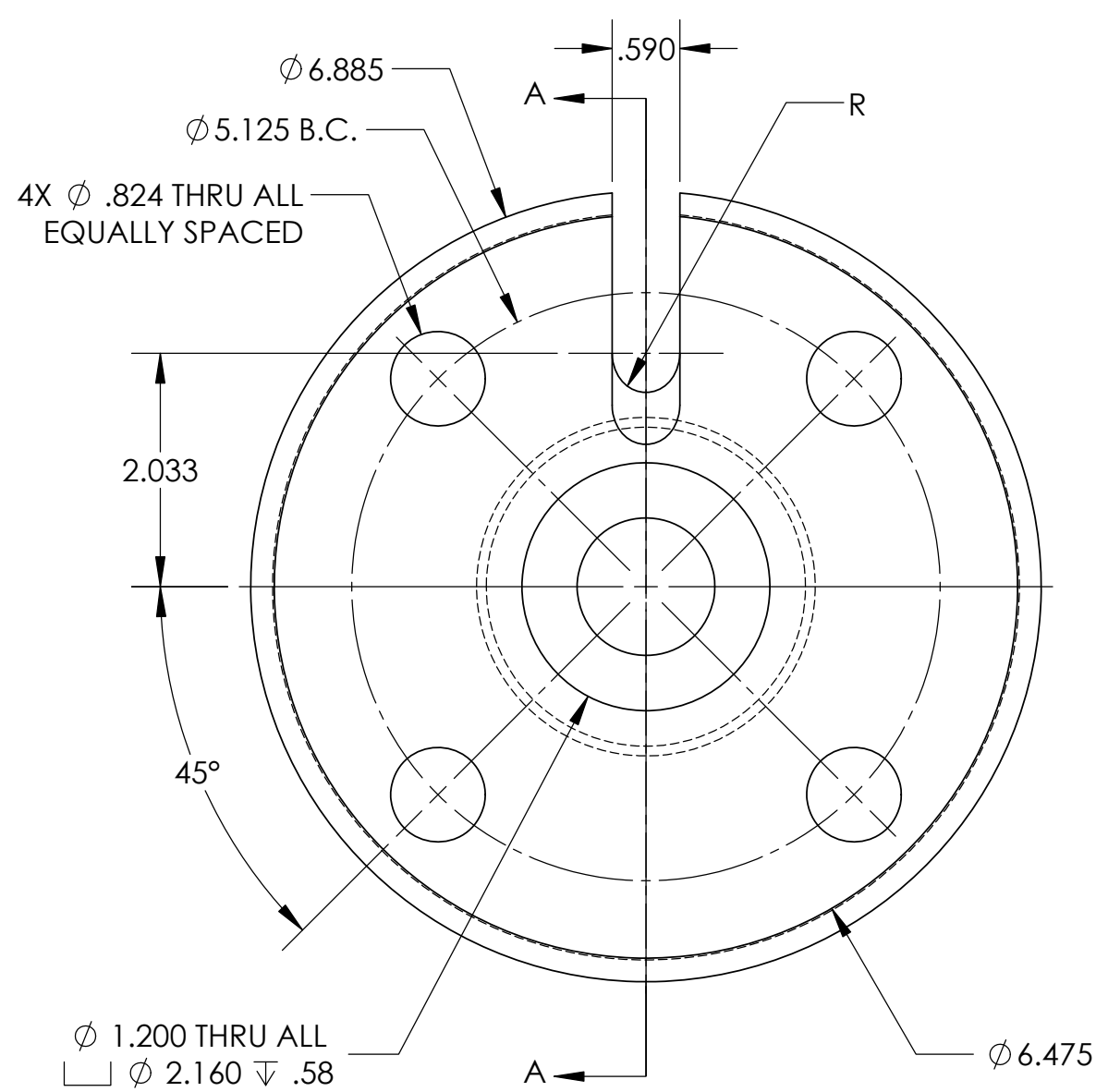
-17

PULLER CAP ASSEMBLY



TITLE					MAST REPLACEMENT KIT							
DWG NO.					RBE117-12010W62D-17					REV B		
MAT'L					UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/√							
HEAT TREAT												
FINISH												
SPEC												
DRAWN BY:			DUERFELDT			1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009						
CHECKED:			RF									
OPPS APPR:			FK									
QA APPR:			N/A									
APPROVED:			SAD			USED ON MODEL EC145						
SCALE			1:4		DATE		2/22/2016			SHEET 10 OF 23		

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SECTION A-A

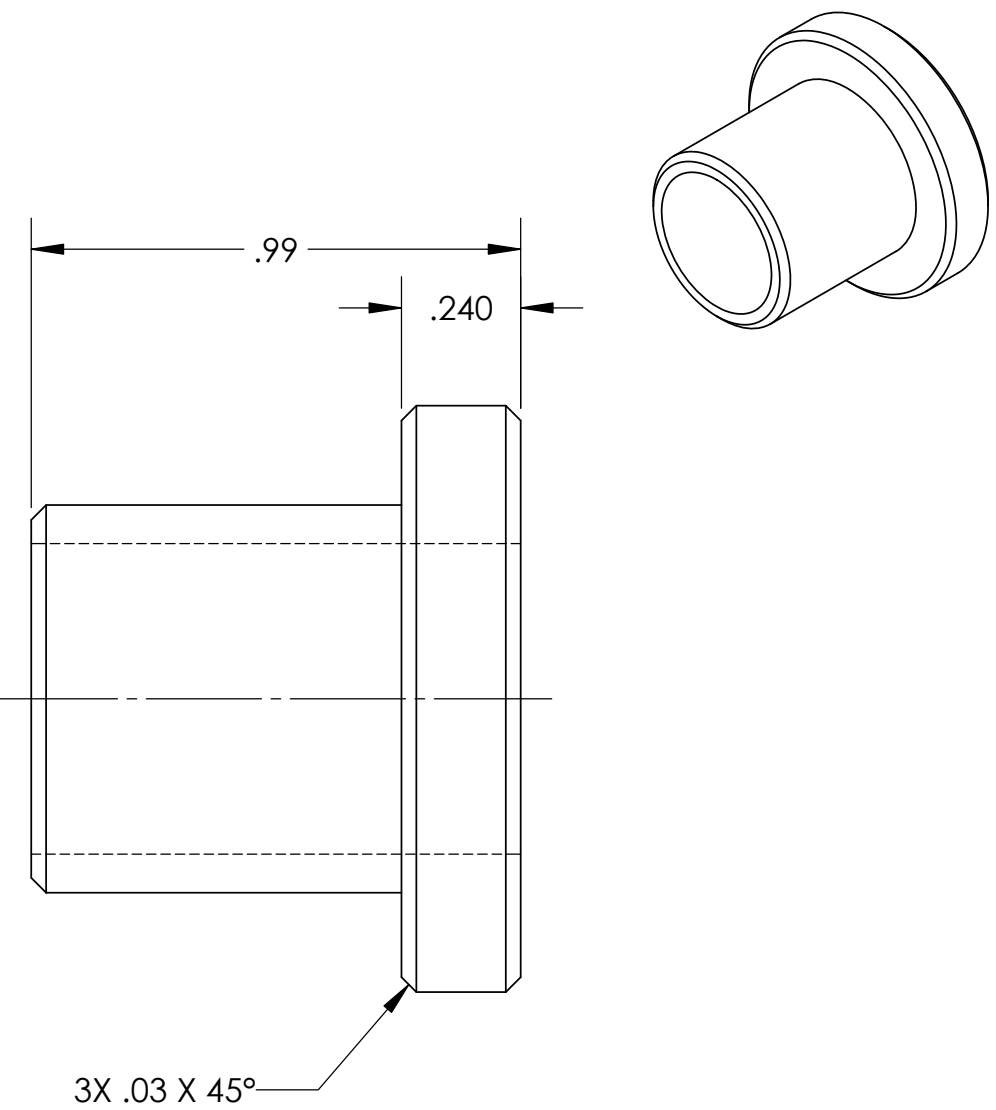
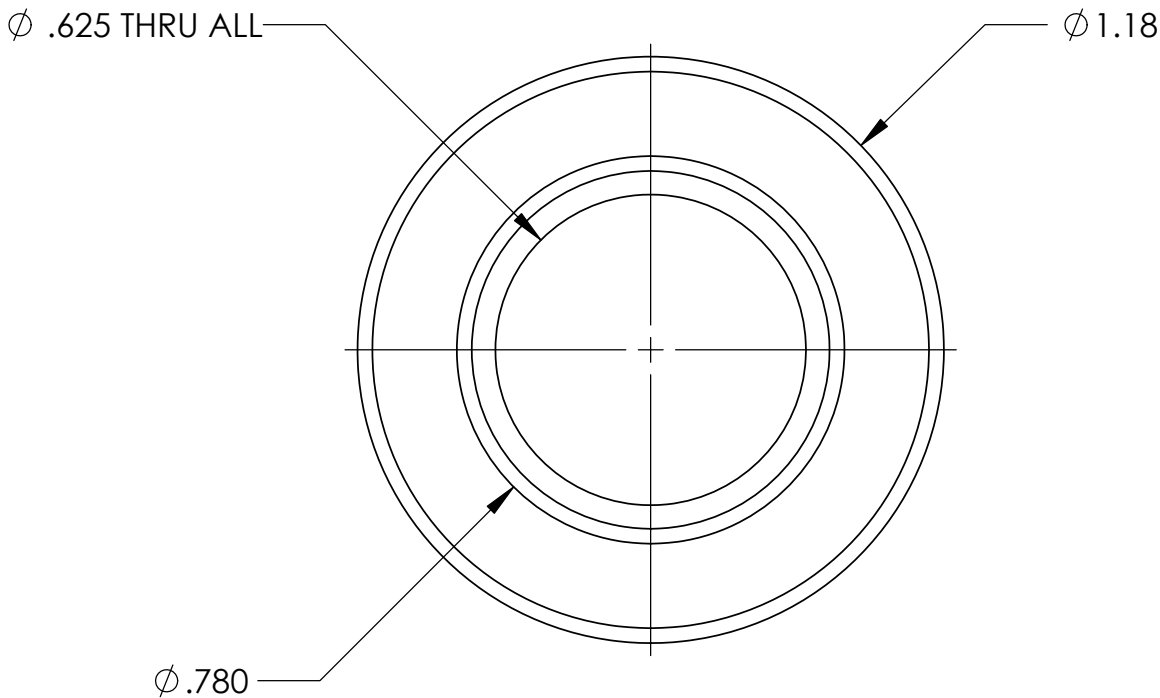
-19

PULLER CAP



TITLE			MAST REPLACEMENT KIT		
DWG NO.			RBE117-12010W62D-19		
REV			B		
MAT'L			4140/4142 Q & T		
HEAT TREAT			BLACK OXIDE		
FINISH			QMSI-6.2.2, B.O. REV D		
DRAWN BY:			DUERFELDT		
CHECKED:			RF		
OPPS APPR:			FK		
QA APPR:			N/A		
APPROVED:			SAD		
SCALE			1:2		
DATE			2/22/2016		
SHEET			11 OF 23		

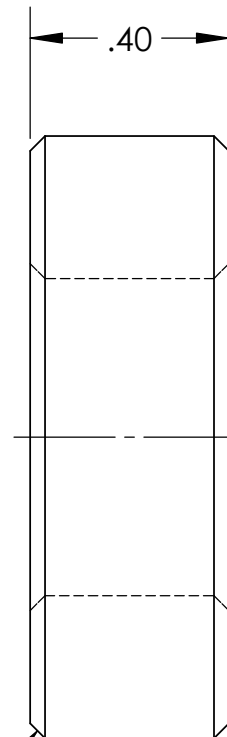
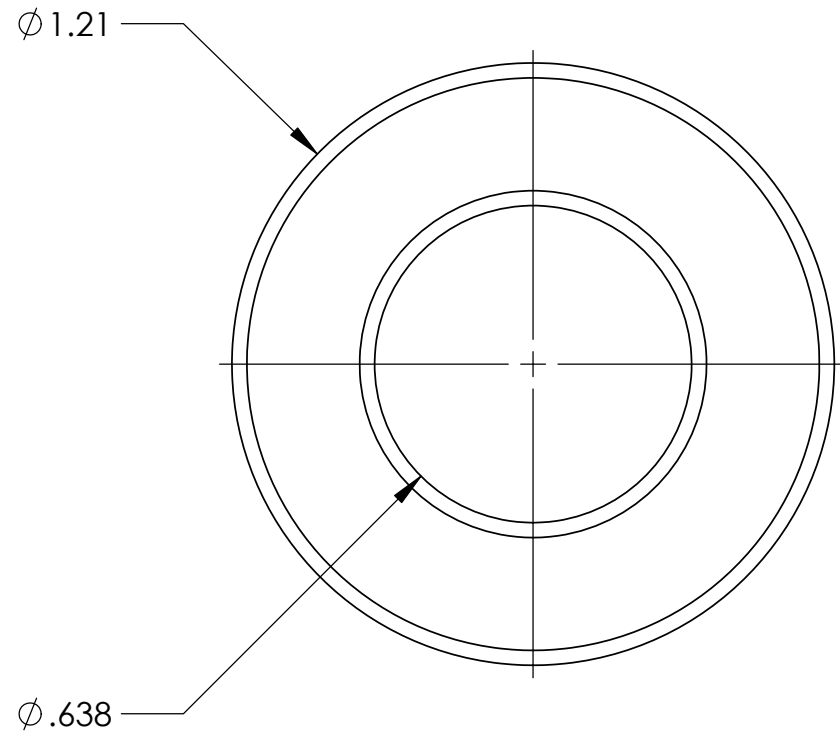
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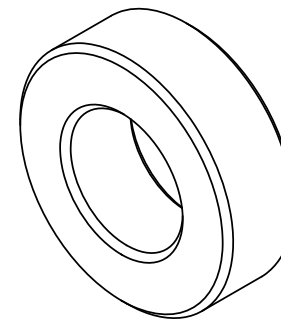
(-21)
BUSHING

TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-21			REV B
MAT'L 4140/4142 Q & T	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
HEAT TREAT FINISH BLACK OXIDE			
SPEC QMSI-6.2.2, B.O. REV D			
DRAWN BY: DUERFELDT			
CHECKED: RF	USED ON MODEL EC145		
OPPS APPR: FK			
QA APPR: N/A	SHEET 12 OF 23		
APPROVED: SAD			
SCALE 2:1	DATE 2/22/2016		

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4X .03 X 45°



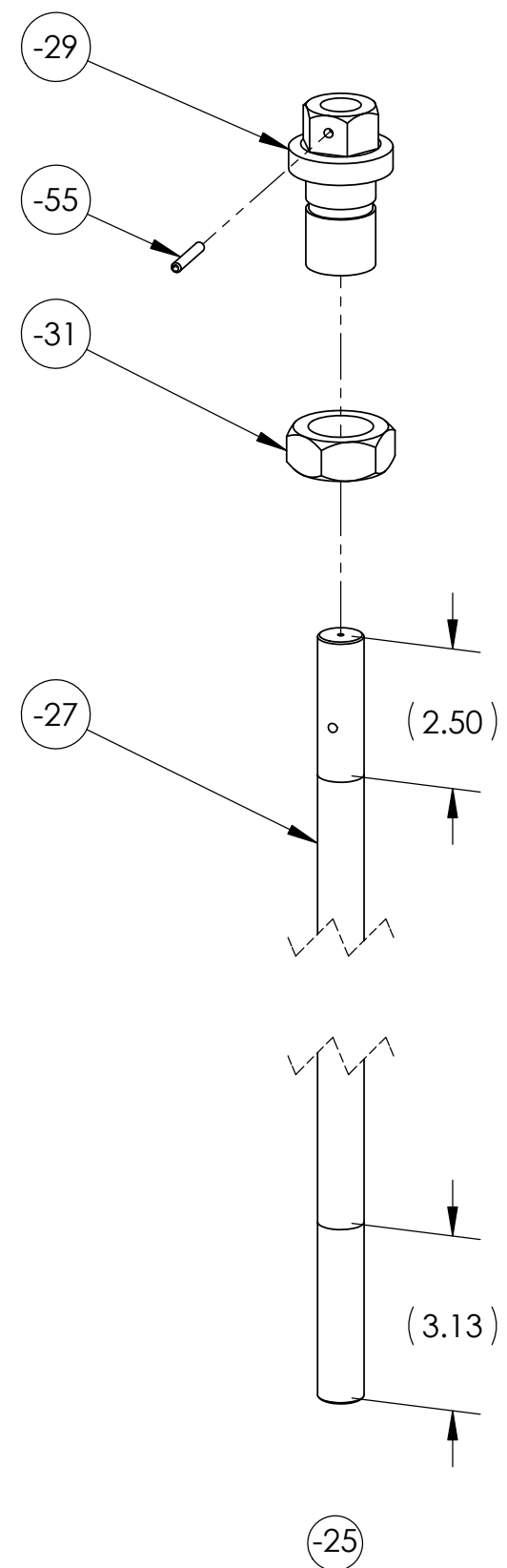
-23

WASHER

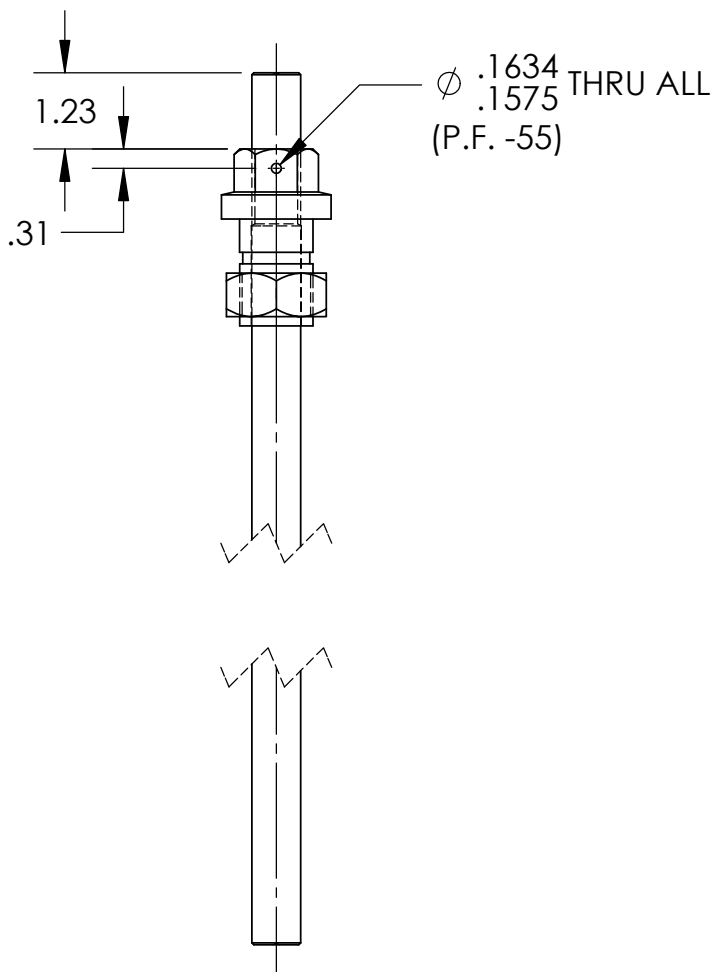



TITLE			MAST REPLACEMENT KIT		
DWG NO.			RBE117-12010W62D-23		REV B
MAT'L 4140/4142 Q & T			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125/✓		
HEAT TREAT					
FINISH BLACK OXIDE					
SPEC QMSI-6.2.2, B.O. REV D					
DRAWN BY:		DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
CHECKED:		RF			
OPPS APPR:		FK			
QA APPR:		N/A			
APPROVED:		SAD		USED ON MODEL EC145	
SCALE 2:1		DATE 2/22/2016		SHEET 13 OF 23	

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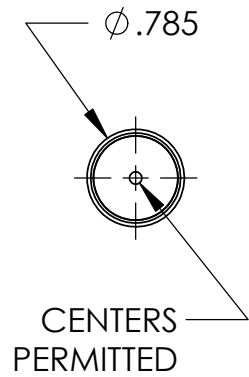
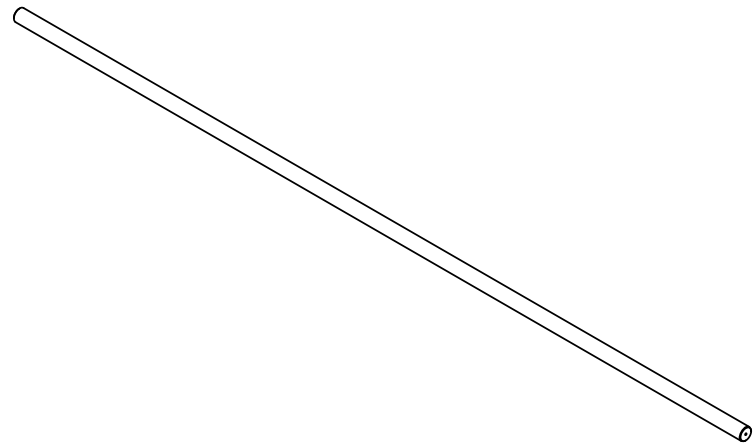
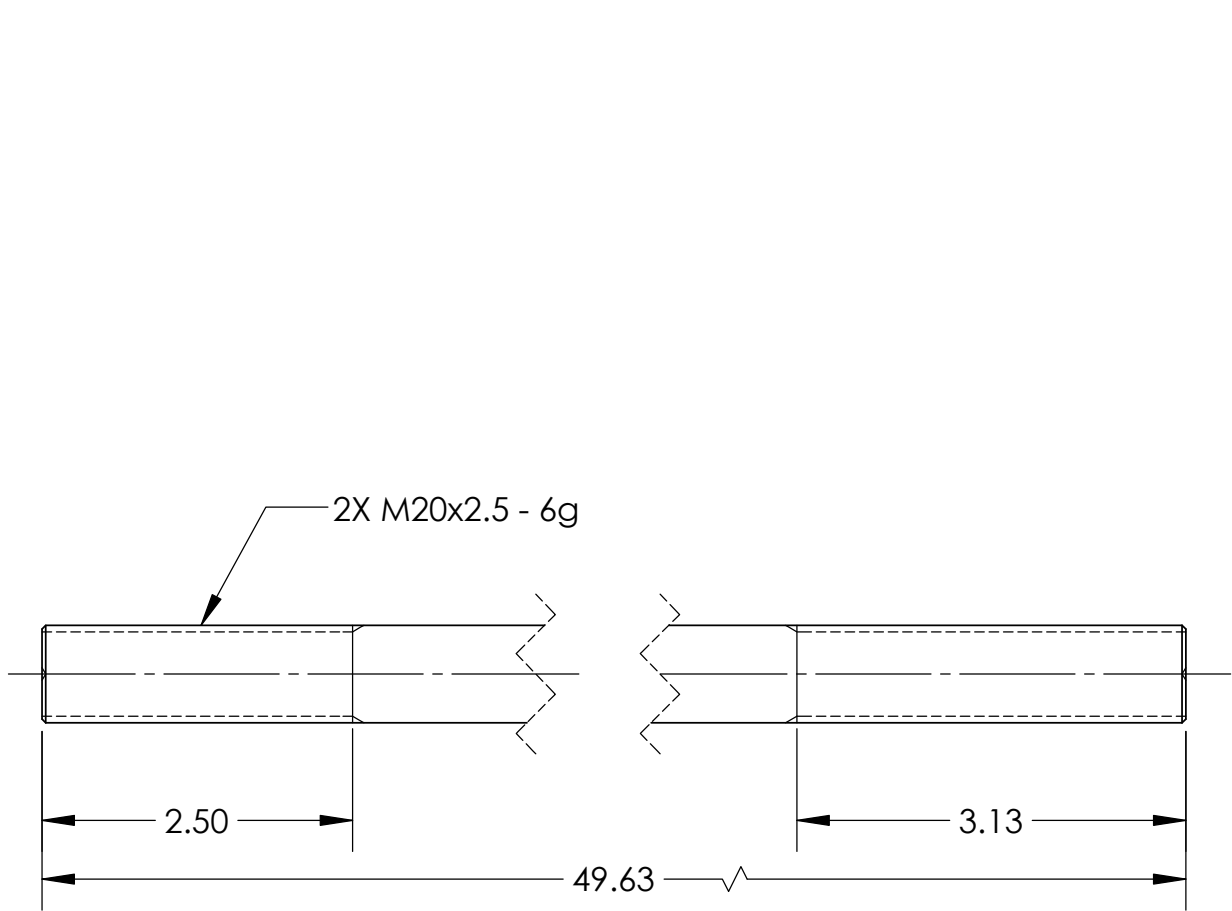


LONG ROD ASSEMBLY




			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-25			REV B
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓	
HEAT TREAT			
FINISH			
SPEC			
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
CHECKED: RF			
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD		USED ON MODEL EC145	
SCALE 1:4		DATE 2/22/2016	SHEET 14 OF 23

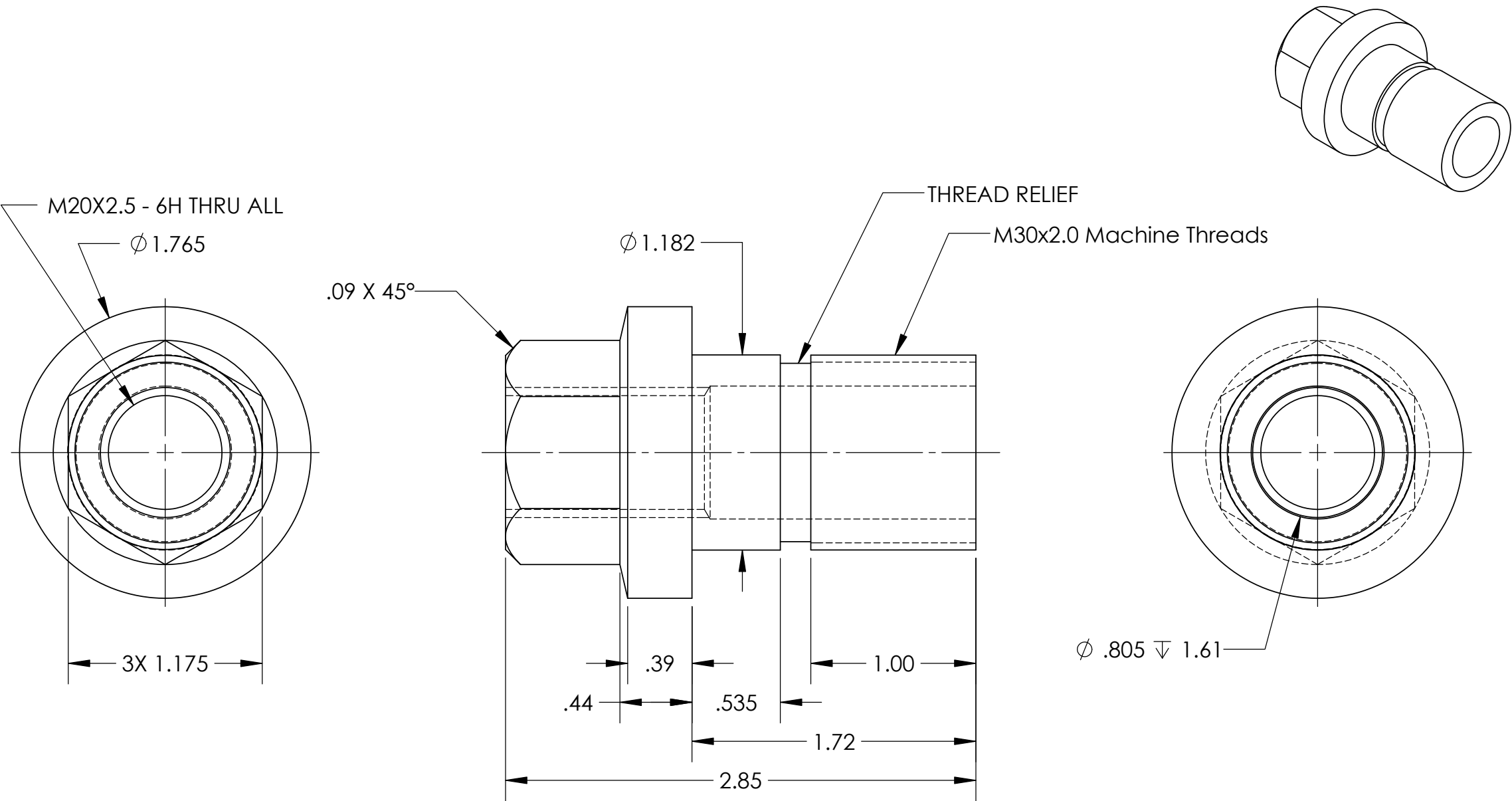
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(-27)
LONG ROD

		
TITLE MAST REPLACEMENT KIT		
DWG NO. RBE117-12010W62D-27		REV B
MAT'L O-1		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div><div><div>.XXX ± .005</div><div>FRACTIONS ± 1/8</div></div><div><div>.XX ± .01</div><div>ANGLES ±.5°</div></div><div><div>.X ± .1</div><div>SURFACES = 125/</div></div></div> <div>✓</div>
HEAT TREAT FINISH BLACK OXIDE		
SPEC QMSI-6.2.2, B.O. REV D		
DRAWN BY: DUERFELDT		
CHECKED: RF		
OPPS APPR: FK		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
QA APPR: N/A		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: SAD		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
		USED ON MODEL EC145
SCALE 1:2	DATE 2/22/2016	SHEET 15 OF 23

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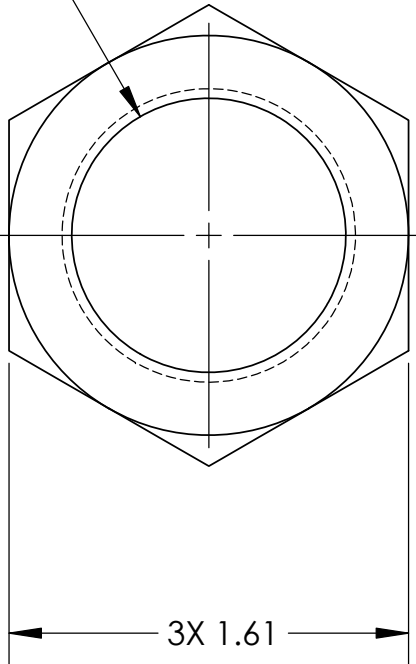
-29

NUT

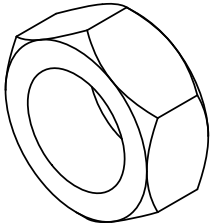
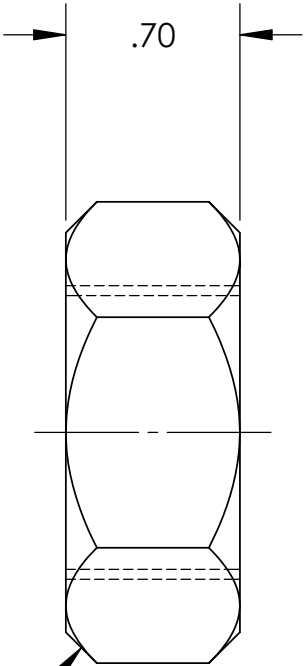
TITLE MAST REPLACEMENT KIT		
DWG NO. RBE117-12010W62D-29		REV B
MAT'L 4140/4142 Q & T	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm .5° .X \pm .1 SURFACES = 125/	
HEAT TREAT		
FINISH BLACK OXIDE		
SPEC QMSI-6.2.2, B.O. REV D		
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
CHECKED: RF		
OPPS APPR: FK		
QA APPR: N/A		
APPROVED: SAD	USED ON MODEL EC145	
SCALE 1:1	DATE 2/22/2016	SHEET 16 OF 23

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M30X2.0 - 6H THRU ALL




2X .12 X 45°

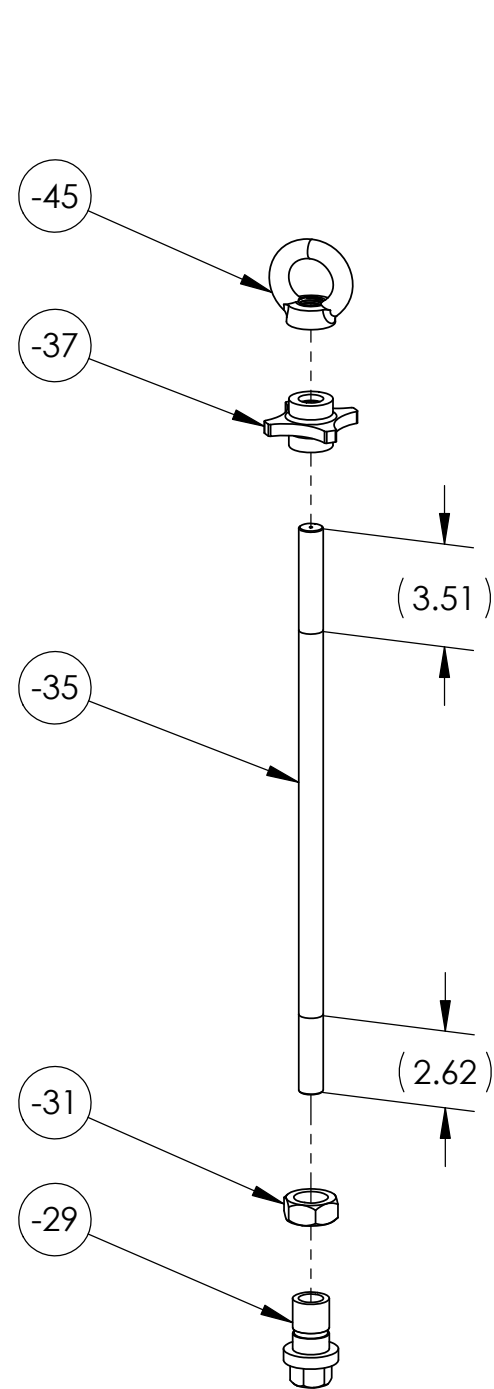


(-31)

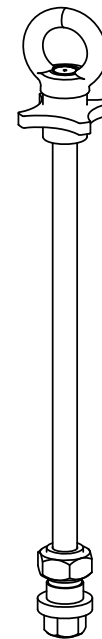
HEX NUT

			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-31			REV B
MAT'L 4140/4142 Q & T		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div>.XXX ± .005 FRACTIONS ± 1/8</div> <div>.XX ± .01 ANGLES ±.5°</div> <div>.X ± .1 SURFACES = 125/√</div> <div>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</div> <div>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</div> <div>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div>	
HEAT TREAT			
FINISH BLACK OXIDE			
SPEC QMSI-6.2.2, B.O. REV D			
DRAWN BY: DUERFELDT		<div>USED ON MODEL</div> <div>EC145</div>	
CHECKED: RF			
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD			
SCALE 1:1		DATE 2/22/2016	SHEET 17 OF 23

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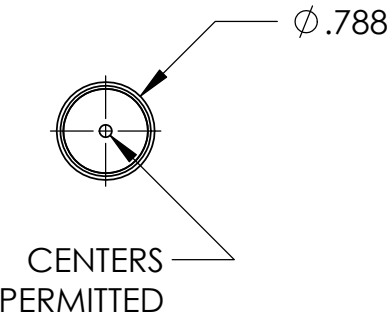
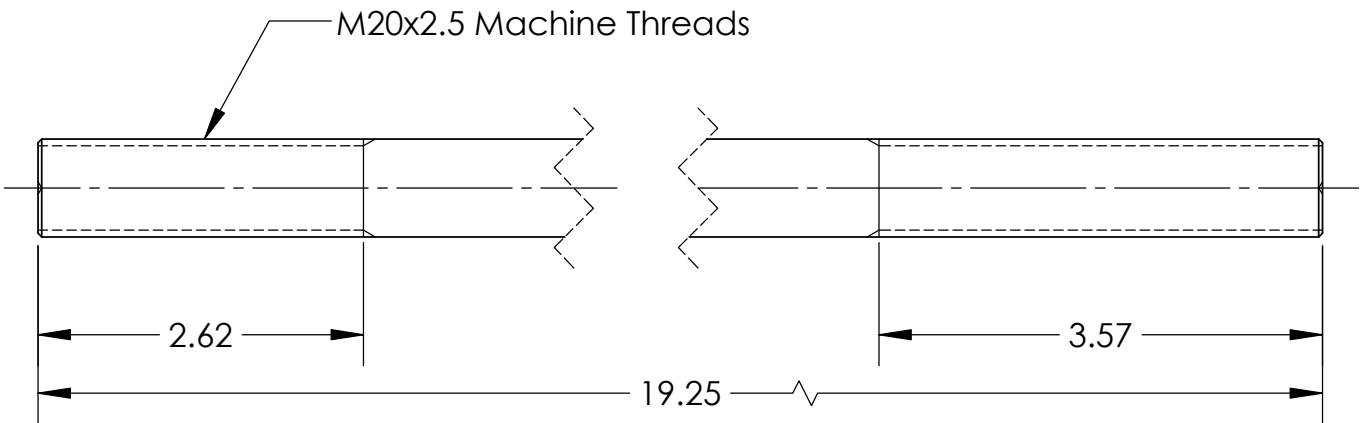
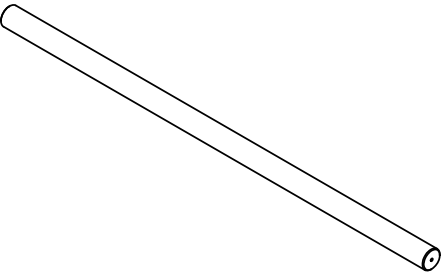


SHORT ROD ASSEMBLY




TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-33			REV B
MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
DRAWN BY: DUERFELDT		.X ± .1 SURFACES = 125/	
CHECKED: RF		1. BREAK ALL SHARP EDGES	
OPPS APPR: FK		.015 x 45° OR .015R	
QA APPR: N/A		2. DIMENSIONAL LIMITS APPLY	
APPROVED: SAD		AFTER PLATING	
SCALE 1:8		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 2/22/2016		USED ON MODEL	
SHEET 18 OF 23		EC145	

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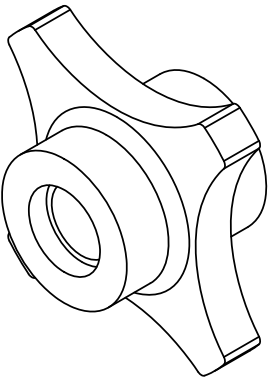
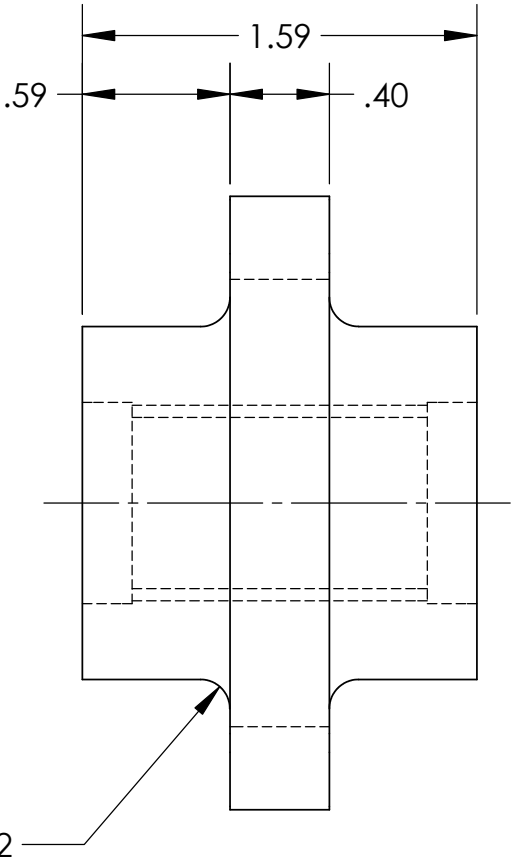
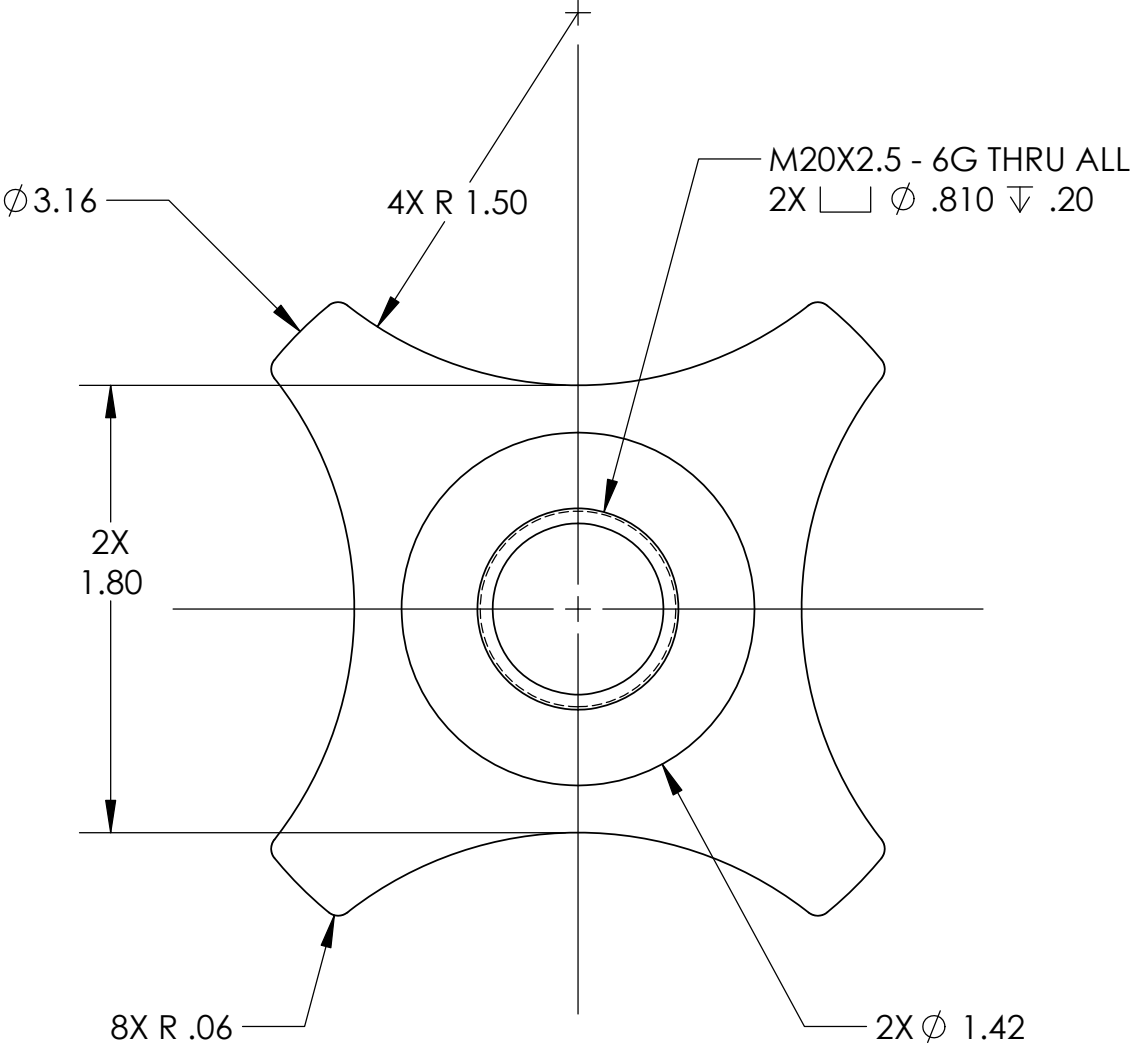


(-35)


SHORT ROD

			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-35			REV B
MAT'L O-1		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div>.XXX ± .005 FRACTIONS ± 1/8</div> <div>.XX ± .01 ANGLES ± .5°</div> <div>.X ± .1 SURFACES = 125/</div> <div>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</div> <div>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</div> <div>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div> <div>✓</div>	
HEAT TREAT			
FINISH BLACK OXIDE			
SPEC QMSI-6.2.2, B.O. REV D			
DRAWN BY: DUERFELDT			
CHECKED: RF		USED ON MODEL EC145	
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD			
SCALE 1:2	DATE 2/22/2016	SHEET 19 OF 23	

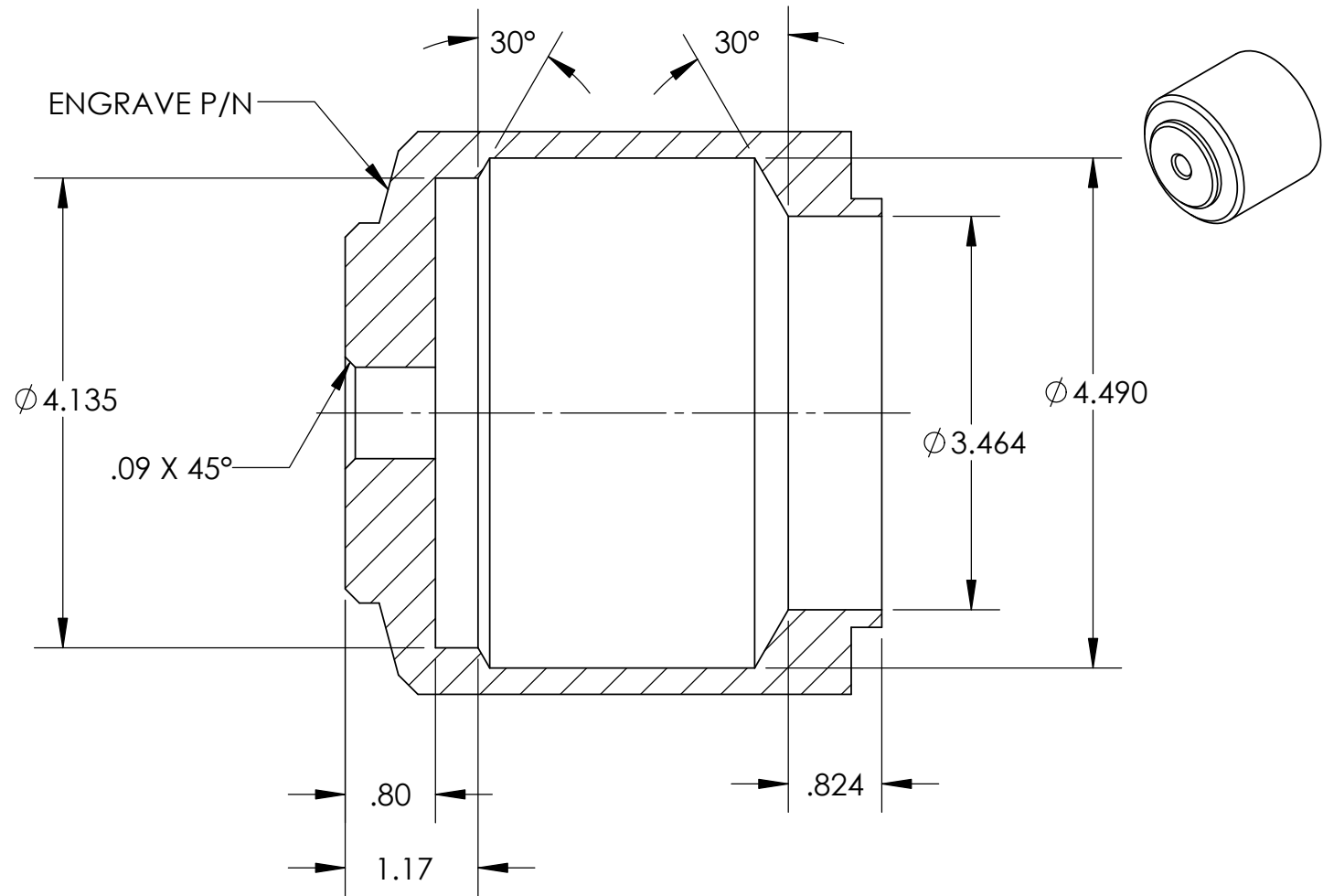
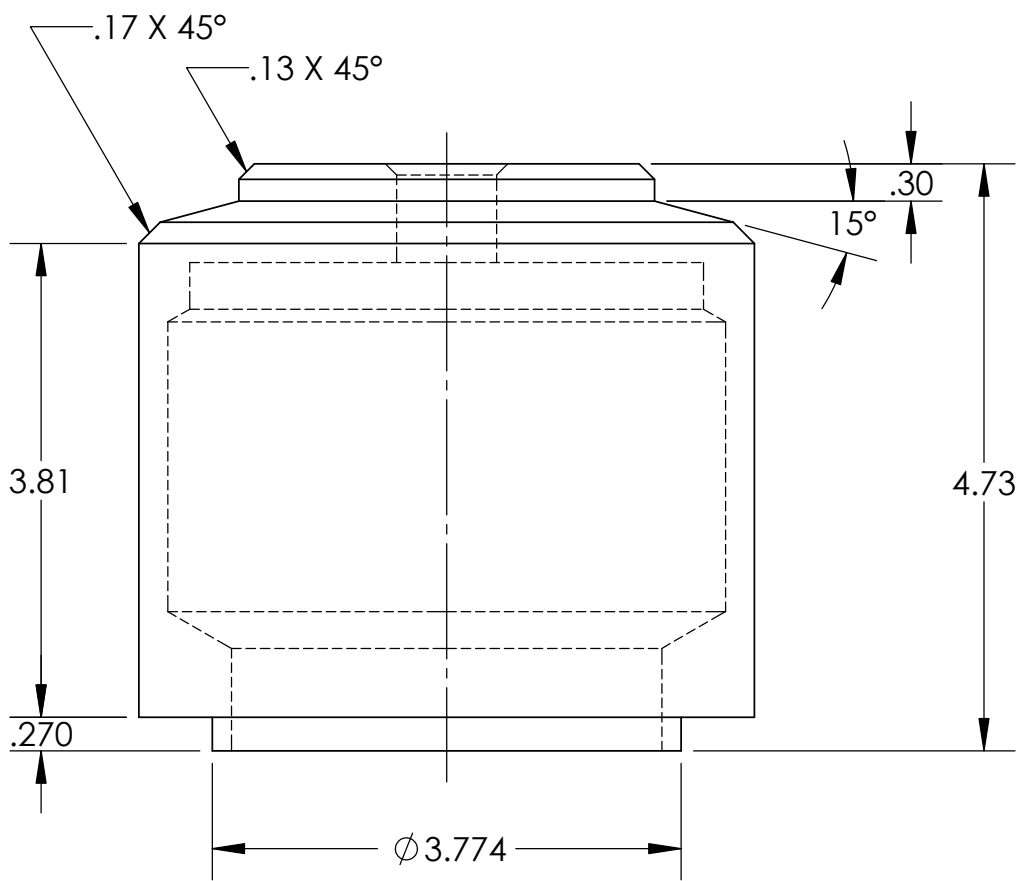
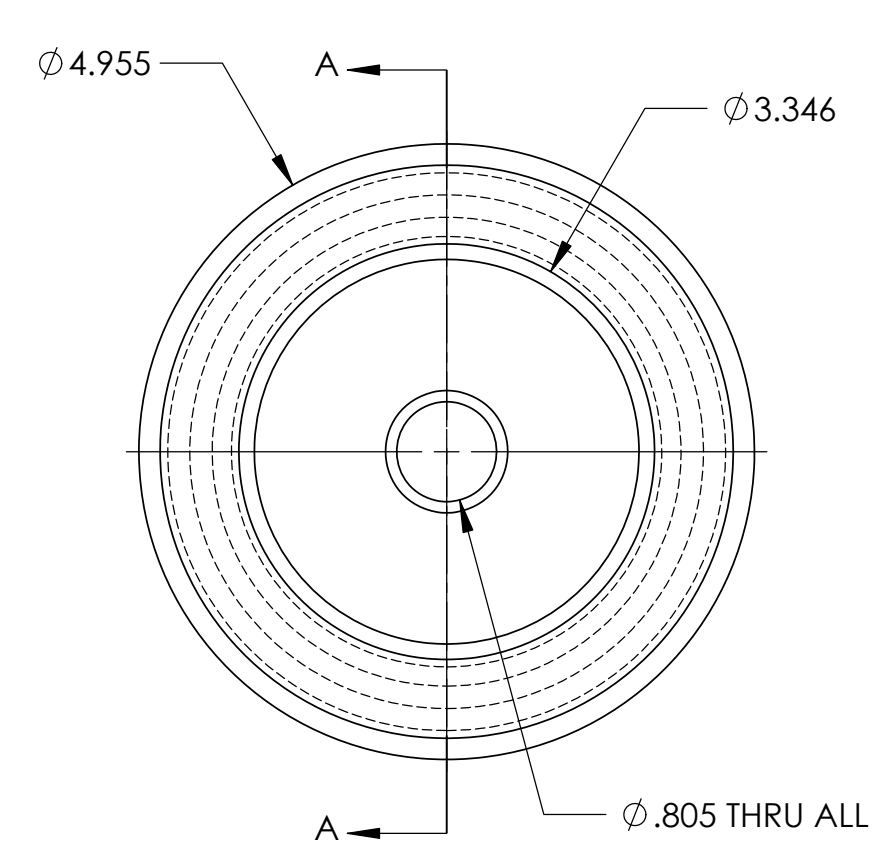
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(-37)
LOBED NUT

			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-37			REV B
MAT'L 4140/4142 Q & T		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div>.XXX \pm .005 FRACTIONS \pm 1/8</div> <div>.XX \pm .01 ANGLES \pm 5°</div> <div>.X \pm .1 SURFACES = 125/✓</div> <div>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</div> <div>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</div> <div>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div>	
HEAT TREAT			
FINISH BLACK OXIDE			
SPEC QMSI-6.2.2, B.O. REV D			
DRAWN BY: DUERFELDT		USED ON MODEL EC145	
CHECKED: RF			
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD			
SCALE 1:1		DATE 2/22/2016	SHEET 20 OF 23

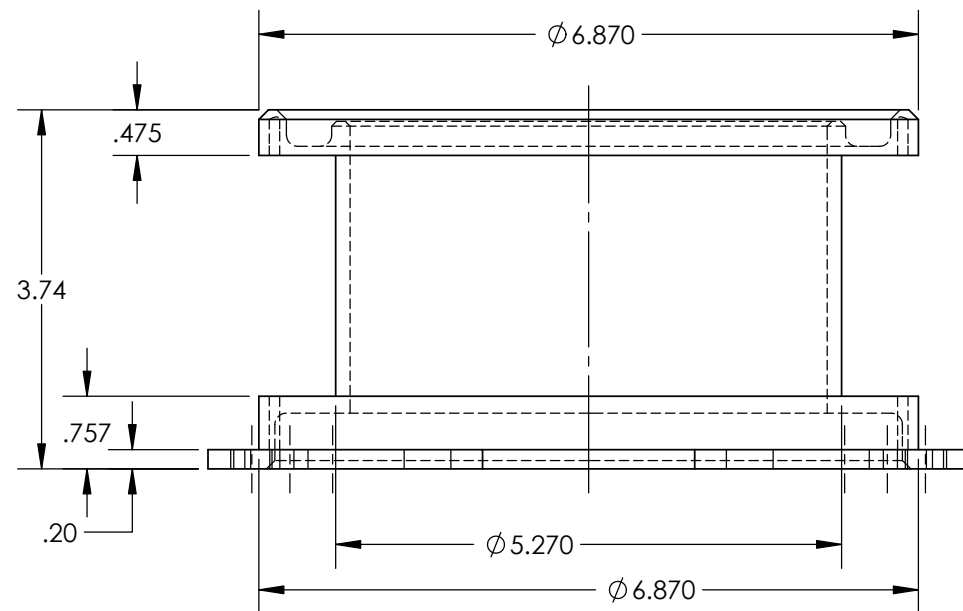
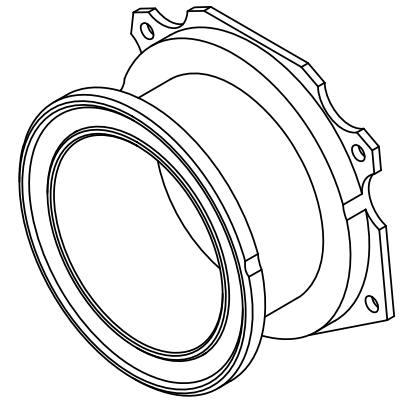
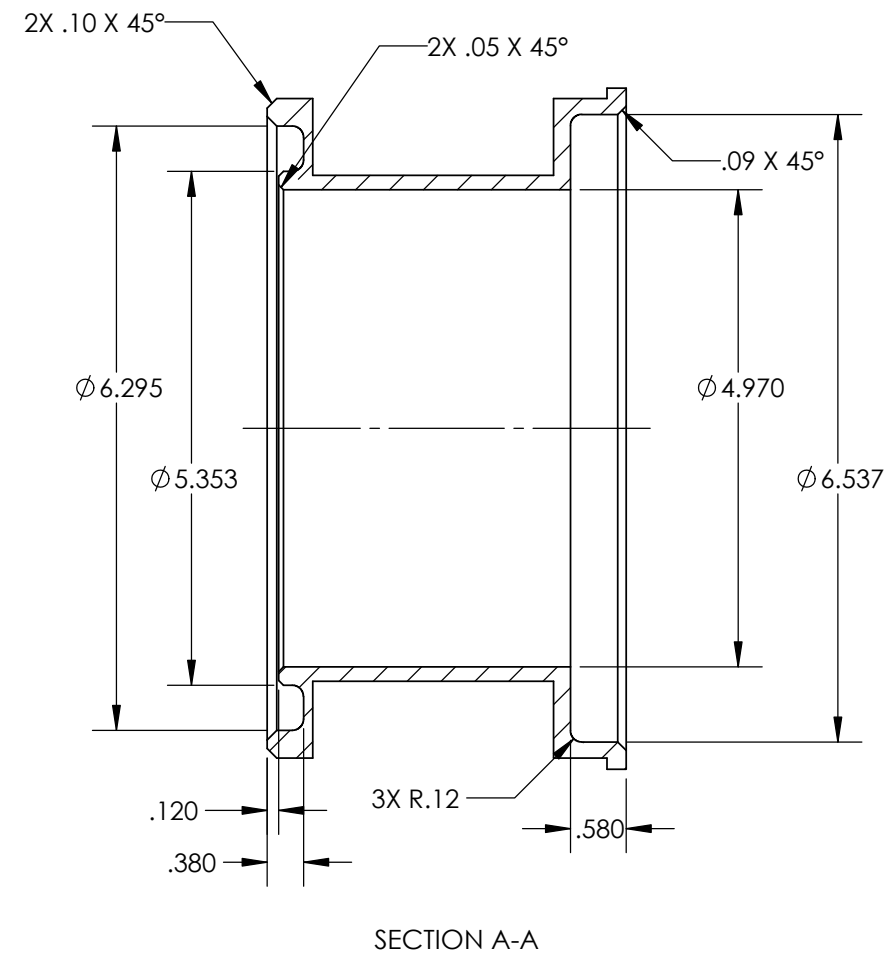
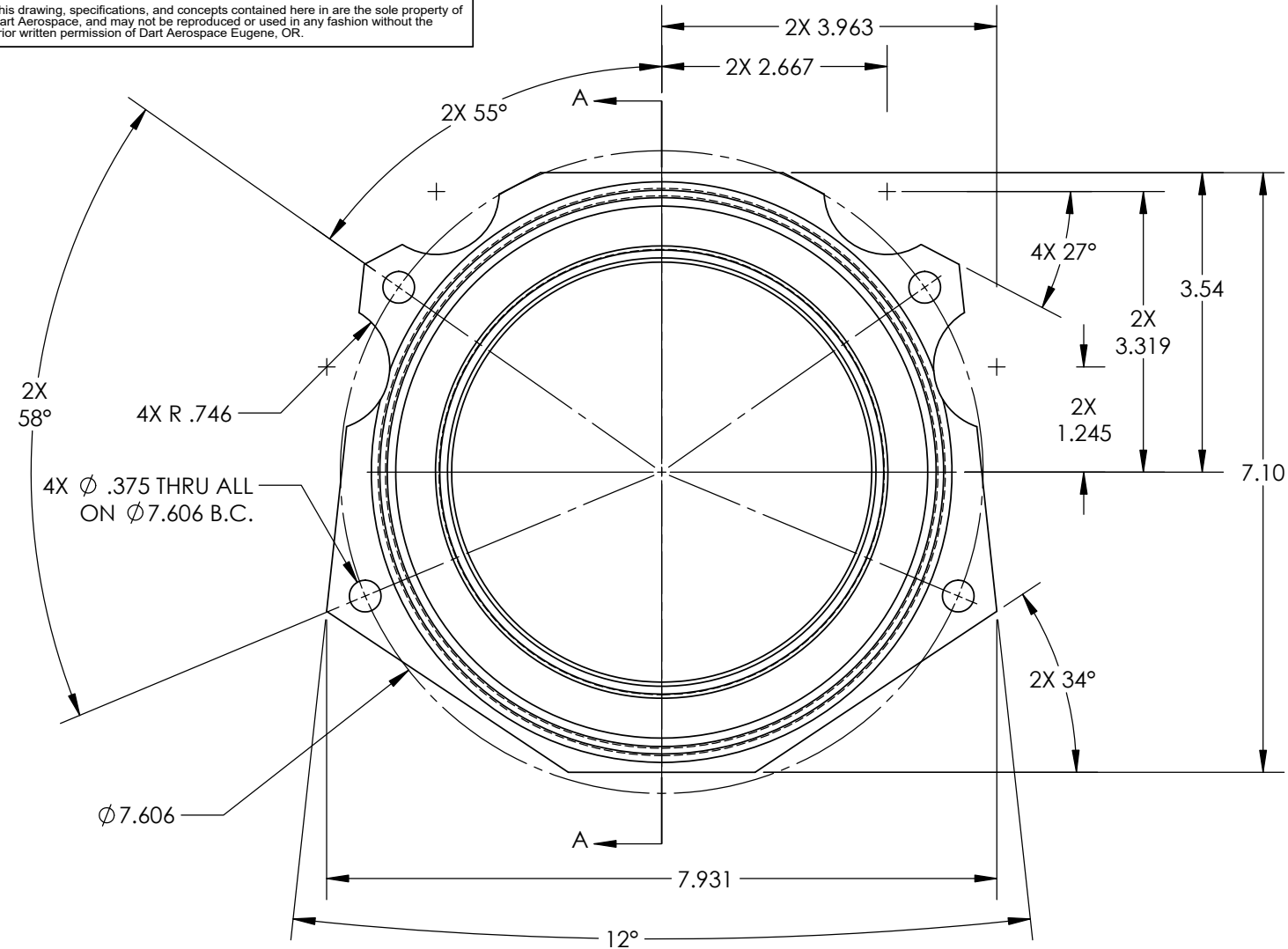
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(-39)
PULLER PISTON

			
TITLE MAST REPLACEMENT KIT			
DWG NO. RBE117-12010W62D-39			REV B
MAT'L 4140/4142		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125/✓	
HEAT TREAT			
FINISH BLACK OXIDE			
SPEC QMSI-6.2.2, B.O. REV D			
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
CHECKED: RF			
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD		USED ON MODEL EC145	
SCALE 1:2		DATE 2/22/2016	SHEET 21 OF 23

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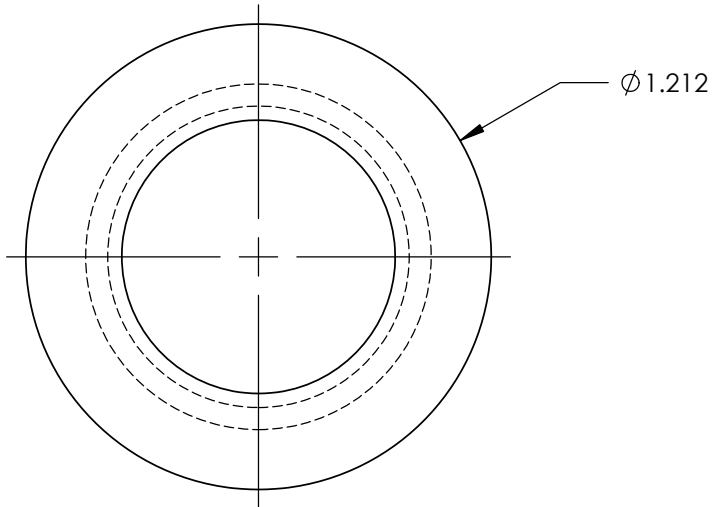
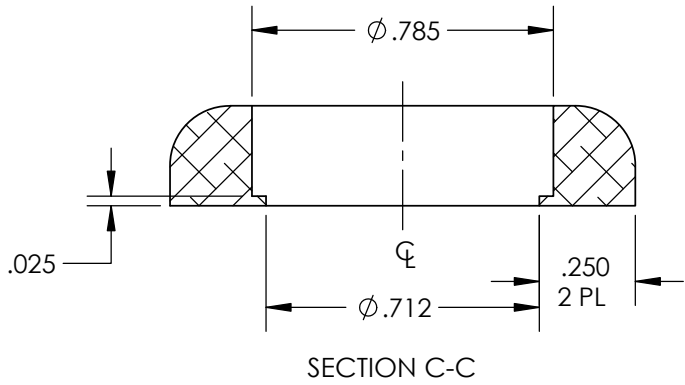
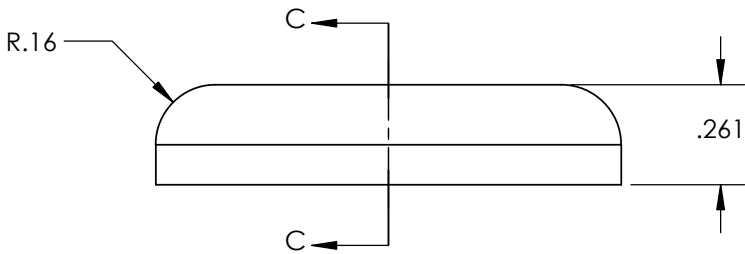


PULLER CYLINDER


(-41)

DART AEROSPACE			
TITLE MAST CHANGE KIT			
DWG NO. RBE117-12010W62D-41			REV B
MAT'L 4140/4142		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005	FRACTIONS ± 1/8
FINISH BLACK OXIDE		.XX ± .01	ANGLES ± .5°
SPEC QMSI-6.2.2, B.O. REV D		.X ± .1	SURFACES = 125/✓
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: RF		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: FK		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: N/A		USED ON MODEL	
APPROVED: SAD		EC 145	
SCALE 1:2	DATE 2/22/2016	SHEET 22 OF 23	

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-62
WASHER 

			
TITLE MAST CHANGE KIT			
DWG NO. RBE117-12010W62D-62			REV B
MAT'L 17-4 PH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL		
HEAT TREAT 34-38			
FINISH			
SPEC TYPE 630 / S17400 SS BAR			
DRAWN BY: DUERFELDT			
CHECKED: RF			
OPPS APPR: FK			
QA APPR: N/A			
APPROVED: SAD			
SCALE 2:1	DATE 2/22/2016	SHEET 23 OF 23	